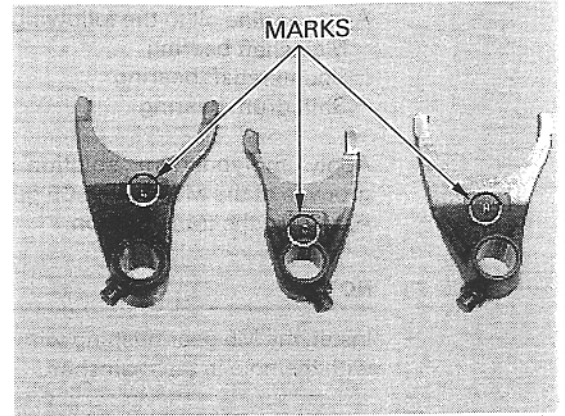
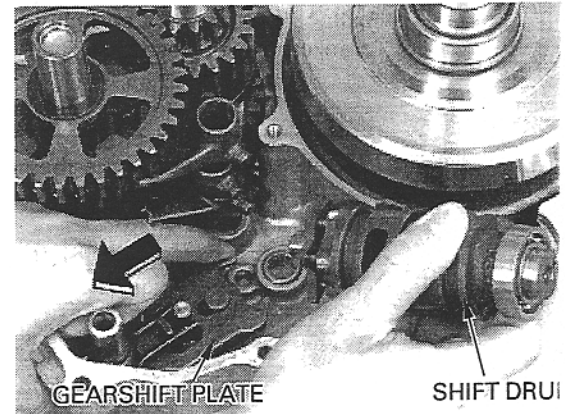


## TRANSMISSION

Each shift fork has an identification mark "R" (right), "C" (center), "L" (left).  
Install the shift forks in the correct position with their marks facing up.



Install the shift drum while pulling the shift plate toward the spindle.



*Be careful not to turn over the gearshift spindle oil seal lip in the left crankcase when installing the gearshift spindle.*

Insert the shift fork guide pins into the shift drum grooves.  
Install the shift fork shaft securely.

Assemble the crankcases (page 12-14) and check the transmission for smooth operating.

