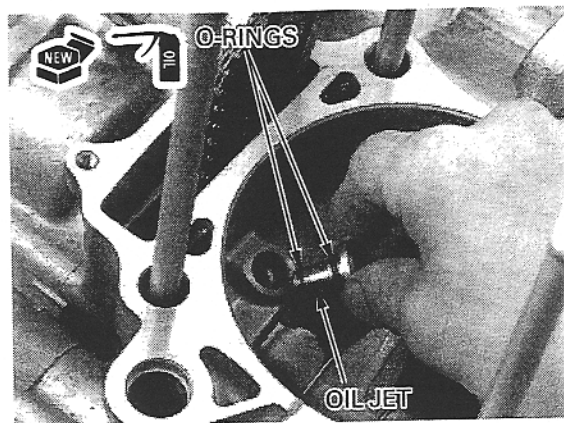


CYLINDER/PISTON

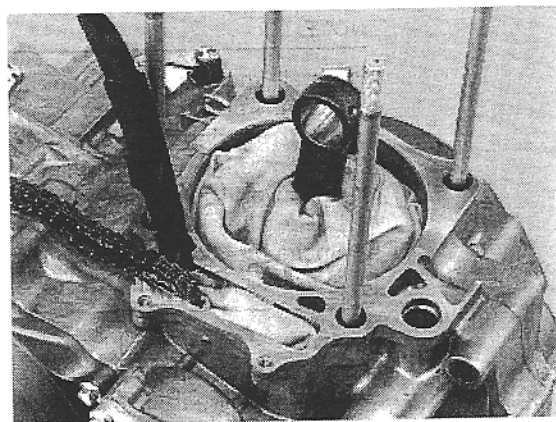
Apply engine oil to the new O-rings and install it to the oil jet.
Securely install the oil jet onto the crankcase.



NOTE:

When cleaning the cylinder mating surface, place a shop towel over the cylinder opening to prevent dust or dirt from entering engine.

Clean any gasket material from the cylinder mating surfaces of the crankcase.



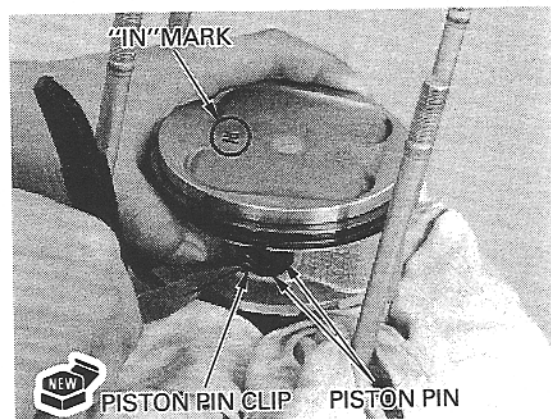
Place a shop towel around the piston skirt and in the crankcase to prevent the piston pin clips from falling into the crankcase.

Apply molybdenum disulfide oil to the connecting rod small end and piston pin.

Install the piston with the "IN" mark facing intake side.
Install the piston pin and new piston pin clip.

CAUTION:

Always use new piston pin clips. Reinstalling used piston pin clips may lead to serious engine damage.



NOTE:

- Do not align the piston pin clip end gap with the piston cut-out.
- Be careful not to drop the piston pin clip into the crankcase.

