

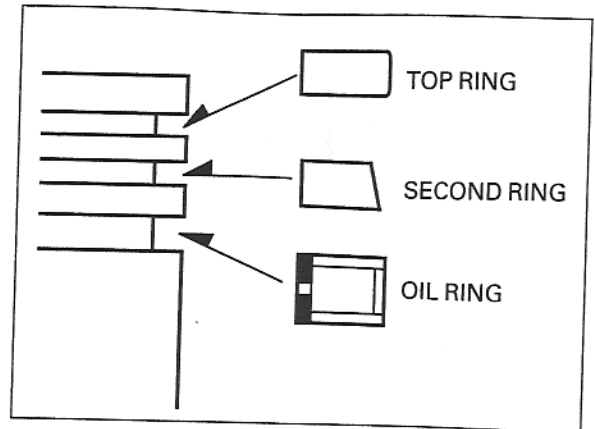
PISTON INSTALLATION

PISTON RING INSTALLATION

Clean the piston grooves thoroughly.
Apply engine oil to the piston rings and install the piston rings.

CAUTION:

- Do not damage the piston ring by spreading the ends too far.
- Be careful not to damage the piston during piston ring installation.



NOTE:

- Install the piston ring on the piston with the marking side facing up.
- Space the ring end gaps 120 degrees apart.
- Do not align the piston ring end gap with the piston pin hole or 90 degrees to the piston pin hole.
- Space the side rail gaps 40 mm (1.6 in) or more apart as shown.

After installing the rings they should rotate freely, without sticking.

