

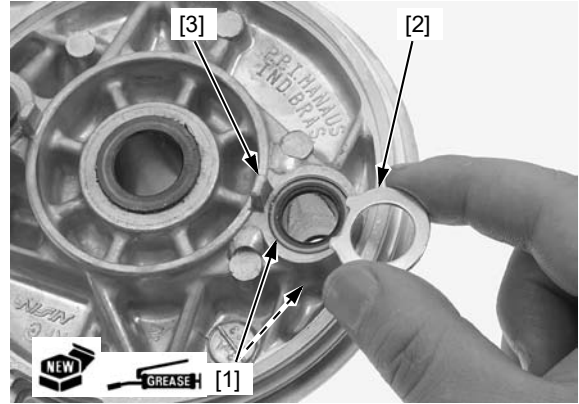
## REAR WHEEL/BRAKE/SUSPENSION

### ASSEMBLY

Apply grease to lips of new dust seals [1].

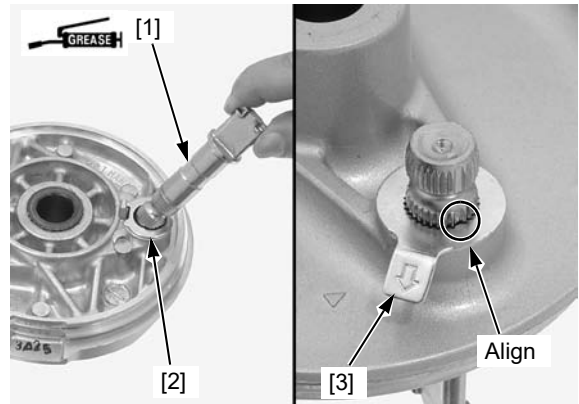
Install the dust seals with the flat surface facing out until they are seated.

Install the lock washer [2], aligning its tabs with the lug [3] on the brake panel.



Apply grease to the spindle groove in the brake cam [1]. Insert the brake cam through the lock washer [2] and brake panel.

Install the indicator plate [3] by aligning the wide tooth with the wide groove in the brake cam.

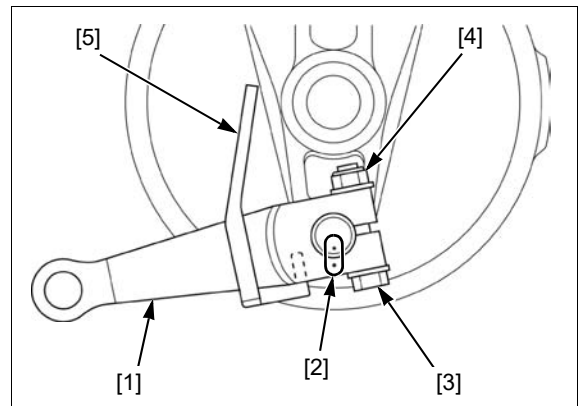


Install the brake arm [1] by aligning the punch marks [2].

Install the bolt [3] from the punch mark side and tighten the nut [4].

**TORQUE: 10 N·m (1.0 kgf·m, 7 lbf·ft)**

Install the arm cover [5] over the brake arm as shown.



Apply grease to the anchor pin [1] and brake cam [2] sliding surfaces.

Assemble the brake shoes [3] and springs [4] as shown.

Install the shoe assembly onto the brake panel.

Wipe any excess grease from the brake cam and anchor pin.

Install the rear wheel (page 15-6).

