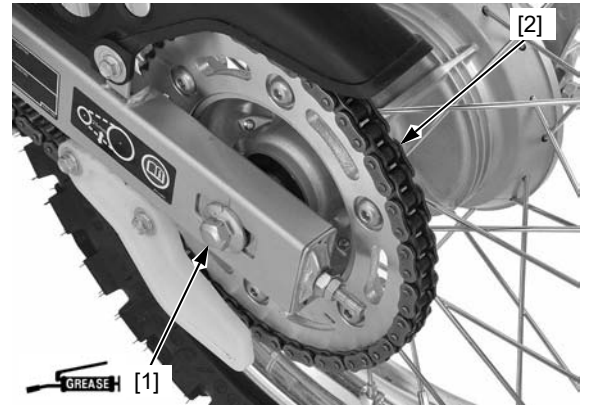


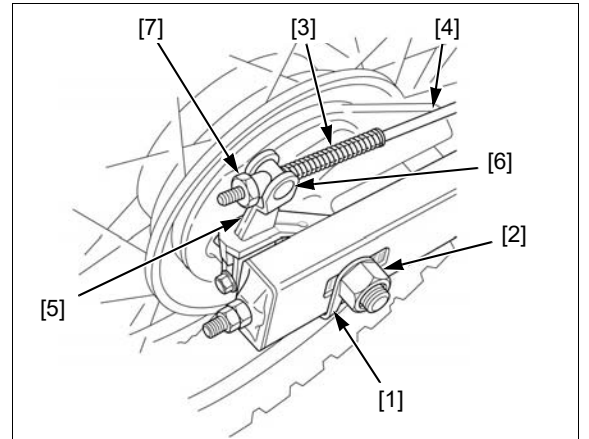
Apply grease to the rear axle [1].
 Insert the rear axle through the left drive chain adjuster, left side collar, rear wheel, brake panel and right chain adjuster.
 Install the drive chain [2] onto the driven sprocket.



Install the axle plate [1] and axle nut [2], then tighten the nut to the specified torque.

TORQUE: 93 N·m (9.5 kgf·m, 69 lbf·ft)

Install the spring [3] onto the brake rod.
 Connect the brake rod [4] to the brake arm [5] with the joint pin [6] and adjusting nut [7].
 Adjust the drive chain slack (page 3-9).
 Adjust the brake pedal free play (page 3-14).



REAR DRUM BRAKE

DISASSEMBLY

Remove the rear wheel (page 15-4).
 Disassemble the brake panel as following illustration.

- Brake shoes [1]
- Shoe springs [2]
- Brake arm cover [3]
- Nut [4]
- Brake arm bolt [5]
- Brake cam [8]
- Indicator plate [7]
- Brake panel [11]
- Dust seals [10]
- Brake arm [6]
- Lock washer [9]

