

Requisite Service

- Right crankcase cover removal/installation (page 9-2).
- Ignition pulse generator removal/installation (page 16-10).

Procedure		Q'ty	Remarks
	Removal Order		• Installation is in the reverse order of removal.
(1)	Starter clutch bolt	1	
(2)	Washer		
(3)	Starter clutch assembly	1	
(4)	Needle bearing	1	
(5)	Primary drive gear guide	1	
(6)	Starter reduction gear shaft	1	
(7)	Starter reduction gear	1	
(8)	Washer	1	NEW
(9)	Primary drive gear assembly	1	