

Requisite Service

- Starter motor removal/installation (page 17-7).

| Procedure | | Q'ty | Remarks |
|-----------|----------------------------|------|---|
| | Disassembly Order | | • Assembly is in the reverse order of removal. |
| (1) | Case bolt | 3 | |
| (2) | O-ring | 1 | |
| (3) | Front cover | 1 | Align the index marks on the cover and case. |
| (4) | Lock washer | 1 | |
| (5) | O-ring | 1 | |
| (6) | Motor case | 1 | Align the index marks on the rear cover and case. |
| (7) | Insulated washer | 1 | |
| (8) | Washer | 1 | |
| (9) | Armature | 1 | |
| (10) | Brush terminal holding nut | 2 | |
| (11) | Washer | 1 | |
| (12) | Insulated washer | 3 | |
| (13) | O-ring | 1 | |
| (14) | Brush holder assembly | 1 | Align the holder tab with the rear cover groove. |
| (15) | Brush and terminal | 1 | |
| (16) | O-ring | 1 | |
| (17) | Rear cover | 1 | |