

NOTE

- Bearings should always be replaced as a set-inner and outer races.
- Remove the fork, after loosening the steering stem nut.
- Check the steering head bearing preload (page 1-11) after torquing the stem nut.

Requisite Service

- Front wheel removal/installation (page 12-4)
- Fork removal/installation (page 12-8)

Procedure	Q'ty	Remarks
Removal Order		
(1) Steering stem nut cap	1	After removing, remove the fork. NOTE: • Remove, after straightening the lock washer tabs. Replace if they were removed (refer to Common Service Manual). • Use ball race remover set (except Bearing remover B, 55mm: 07946-KM90500) for upper outer race removal. • Use ball race remover set (except Bearing remover A, 47mm: 07946-KM90401) for lower outer race removal.
(2) Steering stem nut	1	
(3) Ignition switch connector	1	
(4) Top bridge	1	
(5) Lock nut	1	
(6) Lock washer	1	
(7) Steering head bearing adjustment nut	1	
(8) Dust seal	1	
(9) Steering stem	1	
(10) Upper inner race	1	
(11) Upper bearing	1	
(12) Lower bearing	1	
(13) Lower inner race	1	
(14) Dust seal	1	
(15) Upper outer race	1	
(16) Lower outer race	1	
Installation Order		
(16) Lower outer race	1	Replace as a set, if necessary (refer to Common Service Manual). • Use ball race remover set (except bearing remover A and B). • Use steering stem driver: 07946-MB00000 for lower inner race installation. Installation: refer to section 18 of the Common Service Manual (Retainer-Type Ball Bearings). Refer to page 1-20 for correct routing. Temporarily install fork and torque the nut.
(15) Upper outer race	1	
(14) Dust seal	1	
(13) Lower inner race	1	
(12) Lower bearing	1	
(11) Upper bearing	1	
(10) Upper inner race	1	
(9) Steering stem	1	
(8) Dust seal	1	
(7) Steering head bearing adjustment nut	1	
(6) Lock washer	1	
(5) Lock nut	1	
(4) Top bridge	1	
(3) Ignition switch connector	1	
(2) Steering stem nut	1	
(1) Steering stem nut cap	1	