

**Requisite Service**

- Refer to Service Information (page 11-1)

Procedure	Q'ty	Remarks
(1) <b>Removal Order</b>		
(1) Mainshaft/countershaft assembly	1/1	<ul style="list-style-type: none"> <li>• Installation is in the reverse order of removal.</li> </ul> <b>NOTE:</b> <ul style="list-style-type: none"> <li>• At installation, fit the countershaft bearing set pin and plate in the upper crankcase groove, and the dowel pin in the hole in the needle bearing case.</li> </ul>
(2) Countershaft bearing set plate	1	<b>CAUTION:</b> <ul style="list-style-type: none"> <li>• Fit in the upper crankcase securely.</li> </ul>
(3) Dowel pin	3	
(4) Shift fork shaft	1	
(5) Shift fork	3	Install them with the identification mark (R: Right, C: Center, L: Left) side facing the right side as shown.
(6) Shift drum	1	