

NOTE

- Before removing the parts, make a note of their location for correct reinstallation.

Requisite Service

- Engine removal (page 7-2)
- Alternator cover removal (page 15-7)
- Clutch removal (page 9-3)
- Oil pump removal (page 4-3)

Procedure		Q'ty	Remarks
Upper Case Side			
(1)	Mainshaft bearing stopper plate	1	Loosen gradually.
(2)	6mm bolt	7	
(3)	10mm bolt	2	
Lower Case Side			
(4)	6mm bolt	8	Loosen in a gradual, crisscross pattern.
(5)	8mm bolt	1	Loosen in a gradual, crisscross pattern.
(6)	9mm bolt	8	
(7)	Lower crankcase		Before separating the crankcase halves, remove all crankcase bolts.
(8)	Dowel pin	3	
(9)	Oil orifice	1	
(10)	O-ring	1	