

Frame (After '93)

| Item | Q'ty | Thread dia. (mm) | Torque N·m (kg-m, ft-lb) | Remarks | |
|--|---------|------------------|--------------------------|--------------|--|
| Body Panels/Exhaust System/Sub Frame: | | | | | |
| Exhaust pipe joint nut | 11 | 6 | 12 (1.2, 9) | | |
| Side stand pivot bolt | 1 | 8 | 23 (2.3, 17) | | |
| Footpeg stay bolt | 4 | 8 | 27 (2.7, 20) | | |
| Rear grab rail bolt | 2 | 8 | 35 (3.5, 25) | | |
| Sub frame mounting bolt | 4 | 10 | 40 (4.0, 29) | | |
| Fuel tank mounting bolt | 1 | 6 | 11 (1.1, 8) | | |
| Cooling System: | | | | | |
| Fan motor switch | 1 | 16 | 18 (1.8, 13) | | |
| Thermosensor | 1 | — | 10 (1.0, 7) | Note 2 | |
| Engine Mount: | | | | | |
| Engine mounting bolt | 6 | 10 | 40 (4.0, 29) | | |
| Engine mount adjusting bolt | 2 | 22 | 9 (0.9, 6.5) | | |
| Engine mount lock nut | 2 | 22 | 55 (5.5, 40) | | |
| Rear lower engine mounting nut | 1 | 12 | 55 (5.5, 40) | | |
| Front Wheel/Suspension/Steering: | | | | | |
| Front axle bolt | 1 | 14 | 40 (4.0, 29) | | |
| Front axle pinch bolt | 2 | 8 | 22 (2.2, 16) | | |
| Handlebar pinch bolt | 2 | 8 | 23 (2.3, 17) | | |
| Front brake disc bolt | 12 | 6 | 20 (2.0, 14) | Note 6 | |
| Fork pinch bolt | (Upper) | 2 | 8 | 23 (2.3, 17) | |
| | (lower) | 2 | 10 | 50 (5.0, 36) | |
| Fork cap | 2 | 37 | 23 (2.3, 17) | | |
| Fork socket bolt | 2 | 8 | 20 (2.0, 14) | Note 1 | |
| Fork piston rod lock nut | 2 | 10 | 20 (2.0, 14) | | |
| Steering stem nut | 1 | 24 | 105 (10.5, 76) | | |
| Steering head bearing adjustment nut | 1 | 26 | 25 (2.5, 18) | Note 4 | |
| Ignition switch mounting bolt | 2 | 8 | 25 (2.5, 18) | Note 1 | |
| Rear Wheel/Suspension: | | | | | |
| Rear axle nut | 1 | 35 | 195 (19.5, 141) | Note 4 | |
| Rear brake disc bolt | 4 | 8 | 35 (3.5, 25) | | |
| Driven sprocket nut | 6 | 8 | 33 (3.3, 24) | Note 4 | |
| Shock absorber mounting bolt | 2 | 10 | 45 (4.5, 33) | | |
| Shock absorber upper bracket nut | 1 | 10 | 45 (4.5, 33) | | |
| Shock link bolt | 2 | 10 | 45 (4.5, 33) | | |
| Shock arm plate bolt (swingarm side) | 1 | 10 | 45 (4.5, 33) | | |
| Swingarm pivot nut (left side) | 1 | 18 | 95 (9.5, 69) | | |
| Swingarm adjusting bolt | 1 | 30 | 15 (1.5, 16) | | |
| Swingarm pivot lock nut | 1 | 30 | 80 (8.0, 58) | | |
| Bearing holder pinch bolt | 1 | 14 | 55 (5.5, 40) | | |
| Rear brake torque rod link bolt | 2 | 10 | 35 (3.5, 25) | | |