

Engine ('90-'93)[cont'd]

Item	Q'ty	Tread Dia (mm)	Torque			Remarks
			N·m	kg-m	ft-lb	
Neutral switch	1	10	12	1.2	9	NOTE 1
Drive sprocket bolt	1	10	52	5.2	38	
Alternator:						
Alternator cover bolt	6	6	10	1.0	7	
Flywheel bolt	1	10	90	9.0	65	
Starter clutch:						
Starter motor terminal nut	1	6	4.5	0.45	3.3	
Starter clutch bolt	1	12	90	9.0	65	
Starter clutch cover bolt	3	8	40	4.0	30	
Fuel system:						
Carburetor band screw	6	5	1	0.1	0.7	

Frame ('90-'93)

Item	Q'ty	Tread Dia (mm)	Torque			Remarks
			N·m	kg-m	ft-lb	
Frame/Exhaust system						
Exhaust pipe joint	8	8	30	3.0	22	NOTE 2 NOTE 2
Muffler mounting bolt	1	8	30	3.0	22	
Side stand pivot bolt	1	10	8	0.8	6	
Side stand pivot lock nut	1	10	40	4.0	29	
Side stand switch bolt	1	6	9	0.9	7	
Cooling system						
Thermo sensor	1	—	10	1.0	7	
Fan motor switch	1	16	18	1.8	13	
Fuel system						
Fuel fill cap mounting bolt	3	4	3	0.3	2.2	
Engine mount						
Engine mounting bolt	6	10	40	4.0	29	
Engine mount adjusting bolt	2	22	9	0.9	7	
Engine mount lock nut	2	22	55	5.5	40	
Rear lower engine mounting nut	1	12	55	5.5	40	
Front						
Front axle bolt	1	14	60	6.0	43	
Front axle pinch bolt	2	8	22	2.2	16	
Handlebar pinch bolt	2	8	23	2.3	17	
Handlebar weight bolt	2	6	10	1.0	7	
Fork pinch bolt	(Upper) (Lower)	8	23	2.3	17	
		10	50	5.0	36	
Fork socket bolt	2	37	23	2.3	17	
Fork piston rod lock nut	2	10	20	2.0	14	
Steering stem nut	1	24	105	10.5	76	
Steering head bearing adjustment nut	1	26	25	2.5	18	
Ignition switch mounting bolt	2	8	25	2.5	18	
Brake						
Brake pipe flare nut	2	10	17	1.7	12	
Front caliper mount bolt	4	8	27	2.7	20	
Brake hose bolt	5	10	35	3.5	25	
Clutch fluid hose bolt	2	10	35	3.5	25	
Rear brake torque rod link bolt	2	10	35	3.5	25	