

**Requisite Service**

- Frame body cover removal/installation (page 2-3)
- Carburetor top/throttle valve removal/installation (page 5-3)

Procedure		Q'ty	Remarks
	<b>Removal Order</b>		Installation is in the reverse order of removal.
(1)	Alternator/starter motor wire connector	2	
(2)	Auto bystarter wire cennector	1	
(3)	Oil inlet tube	1	<b>NOTE</b> • Before disconnecting, clamp or plug the tube to prevent oil from flowing out.
(4)	Fuel line	1	
(5)	Carburetor top	1	
(6)	Fuel pump vacuum tube	1	
(7)	Spark plug cap	1	
(8)	Oil pump control cable	1	Disconnect from pump and remove from cable stay.
(9)	Rear brake cable	1	Remove from the rear brake arm, crankcase and clamp.
(10)	Rear shock absorber upper mounting bolt	1	
(11)	Engine mounting bolt/nut	1/1	
(12)	Engine	1	<b>NOTE</b> • Support the frame securely.
(13)	Engine mounting bracket bolt/nut	1/1	
(14)	Engine mounting bracket	1	