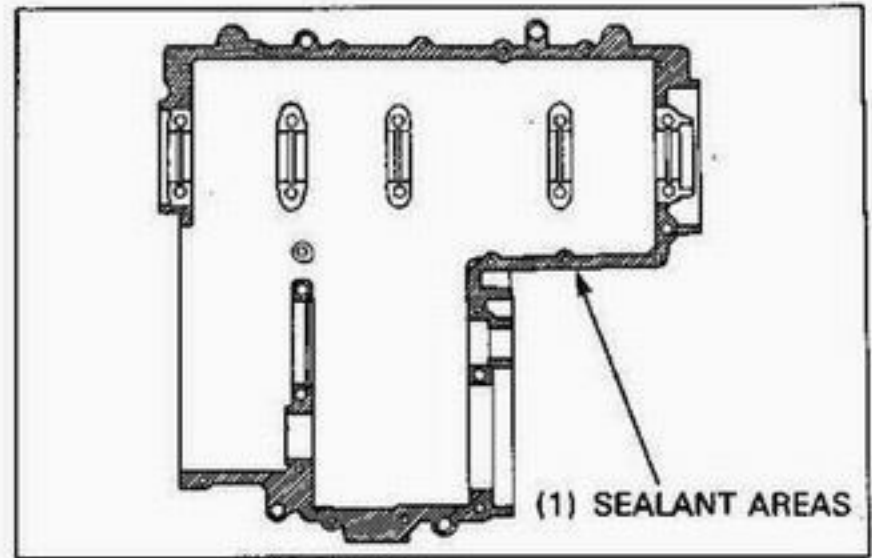


Crankcase Installation

Apply a light but thorough coating of sealant to the upper crankcase mating surface except to the main bearing journal bolt mating areas as shown.

Assemble the crankcase.



Install the crankcase bolts and sealing washers.

NOTE

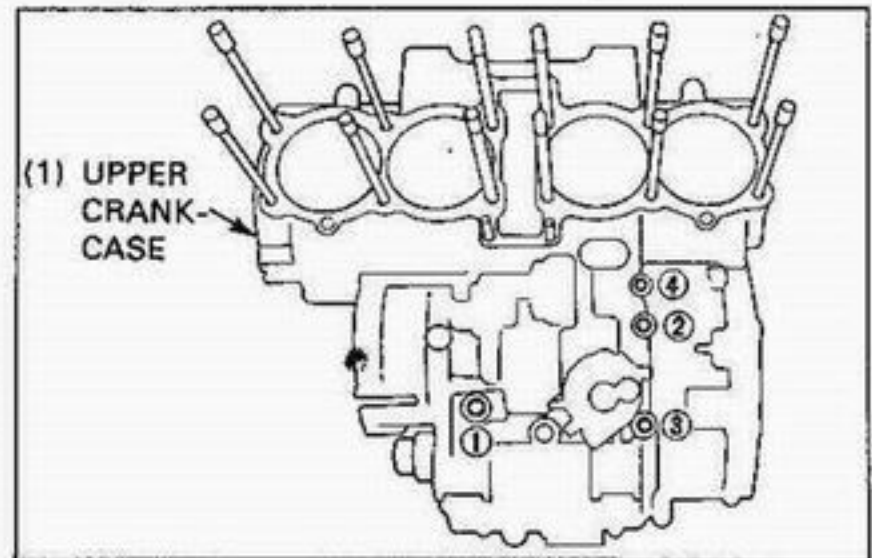
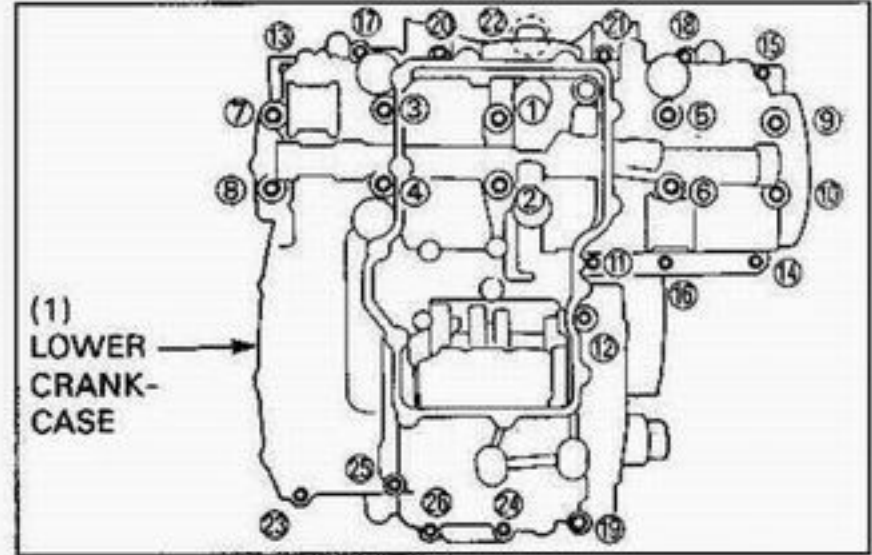
- Ten 8 mm bolts (for the crankshaft main journals) have sealing washers.

Tighten all crankcase bolts in a gradual, crisscross pattern, beginning with larger diameter bolts first as shows.

Torque:

8 mm crankcase bolt: 23 N·m (2.3 kg-m, 17 ft-lb)

6 mm crankcase bolt: 12N·m (1.2 kg-m, 9 ft-lb)



Apply a sealant to the countershaft bearing cover and clutch cover mating surfaces as shown.

