



Procedure	Qty	Remarks
<b>Countershaft Disassembly Order</b>		Assembly is in the reverse order of disassembly.
(1) Bearing case	1	
(2) Needle bearing	1	
(3) Thrust washer	1	
(4) C1 gear (42T)	1	
(5) Needle bearing	1	
(6) Thrust washer	3	
(7) C5 gear (29T)	1	
(8) Snap ring	1	
(9) C4 spline bushing	1	
(10) C4 gear (31T)	1	
(11) Lock washer	1	
(12) Spline washer	1	
(13) C3 gear (34T)	1	
(14) C3 spline bushing	1	
(15) Snap ring	1	
(16) Shifter gear	1	
(17) Snap ring	1	
(18) Spline washer	1	
(19) C2 gear (37T)	1	
(20) C2 bushing	1	
(21) Countershaft	1	