

**Requisite Service**

- Crankcase separation (page 9-4)

Procedure		Qty	Remarks
(1)	<b>Removal Order</b> Mainshaft/countershaft assembly	1/1	Installation is in the reverse order of removal. At installation, align the mainshaft bearing set ring with the case groove and align the countershaft bearing case hole with the dowel pin.
(2)	Dowel pin	1	
(3)	Center fork mounting bolt	1	Remove after bending down the lock washer tab. Bend new lock washer tabs as shown.
(4)	Lock washer	1	Install a new lock washer.
(5)	Shift fork shaft	1	
(6)	Shift fork	3	Install with the identification mark (R: Right, M: Center, L: Left) side facing the right side as shown.
(7)	Shift drum bearing stopper plate bolt	1	Install the dowel pin and then tighten the stopper plate bolt.
(8)	Shift drum bearing stopper plate	1	
(9)	Shift drum	1	