



Install the felt seal.
Install the wear indicator plate.

NOTE

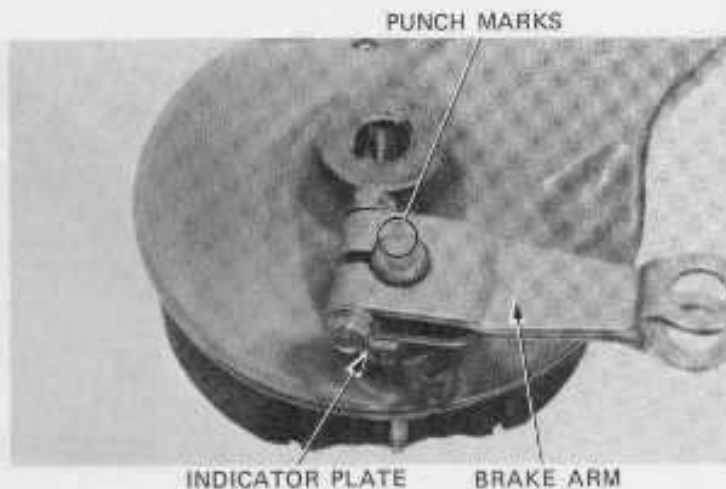
Align the indicator plate inner tab with the cutout of the brake cam.

Install the brake arm.

NOTE

Align the punch marks.

Tighten the brake arm bolt and nut.

**INSTALLATION**

Install the rear wheel.

Insert the rear axle and install the axle nut.

Install the brake torque link and secure it with a new cotter pin.

TORQUE: 1.0–2.0 kg-m (7–14 ft-lb)

Connect the rear brake rod to the rear brake arm and install the brake adjusting nut.

Loosen the sleeve nut and adjust drive chain slack (page 3-11). Tighten the sleeve nut.

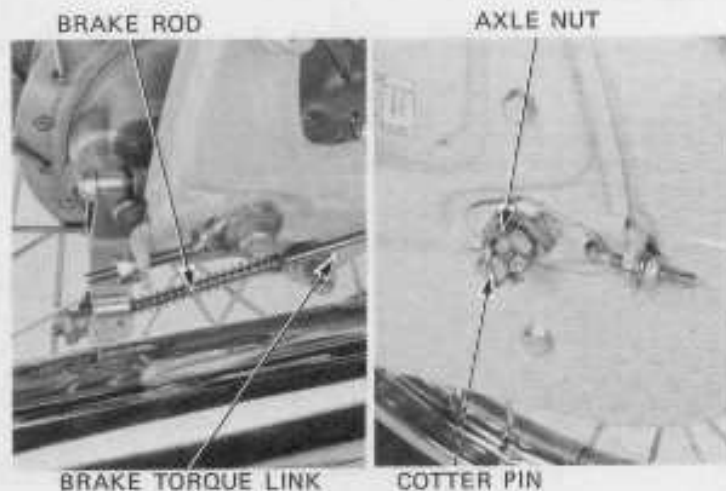
TORQUE: 4.0–5.0 kg-m (29–36 ft-lb)

Tighten the axle nut and install a new cotter pin.

TORQUE: 4.0–5.0 kg-m (29–36 ft-lb)

Tighten the drive chain adjusting nuts.

Adjust the rear brake (page 3-14).

**DRIVEN FLANGE****REMOVAL**

Remove the rear wheel (page 13-3).

Remove the left side cover, drive sprocket cover, upper and lower drive chain cases.

