



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110120	CRANKCASE :RIGHTINCLUDES: Engine removal and installation	5.6
3	110115	CRANKCASE :LEFTINCLUDES: Engine removal and installation	5.6
	1101A2	CRANKCASE :BOTHINCLUDES: Engine removal and installation	6.2
4	1101B6	BEARING, CRANKSHAFT :LEFTINCLUDES: Engine removal and installation	5.1
	1101B7	BEARING, CRANKSHAFT :RIGHTINCLUDES: Engine removal and installation	5.1
	1101G0	BEARING, CRANKSHAFT :BOTHINCLUDES: Engine removal and installation	5.3
5	1131B5	SCREEN, OIL FILTER	0.8
6	6151B8	SWITCH, NEUTRAL	0.2
7	617198	SENSOR, SPEEDOMETER	0.3

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	11100-KZZ-900	CRANKCASE COMP., R.	1	1	1		
2	11107-KYJ-900	BOLT, SEALING, 16MM	1	1	1		
3	11200-KZZ-900	CRANKCASE COMP., L.	1	1	1		
4	13312-KYJ-901	BEARING A, CRANKSHAFT (BLUE) -	4	4	4		
	13313-KYJ-901	BEARING B, CRANKSHAFT (BLACK)	4	4	4		
	13314-KYJ-901	BEARING C, CRANKSHAFT (BROWN)	4	4	4		
	13315-KYJ-305	BEARING D, CRANKSHAFT (RED)	(O.S.)	(4)	(4)		
	13316-KYJ-305	BEARING E, CRANKSHAFT (GREEN)	(O.S.)	(4)	(4)		
	13317-KYJ-305	BEARING F, CRANKSHAFT (YELLOW)	(O.S.)	(4)	(4)		
	13318-KYJ-305	BEARING G, CRANKSHAFT (PINK)	(O.S.)	(4)	(4)		
5	15421-KYJ-900	SCREEN, OIL FILTER	1	1	1		
6	35600-HA0-003	SWITCH ASSY., NEUTRAL (TOYO) -	1	1	1		
7	37700-KZZ-901	SENSOR ASSY., SPEED	1	1	1		
8	90014-KYJ-900	BOLT, FLANGE, 6X40 (NSHF)	11	11	11		
9	90016-KYJ-900	BOLT, FLANGE, 6X70 (NSHF)	5	5	5		
10	90032-KYJ-900	BOLT, STUD, 10X178	4	4	4		
11	90061-KYJ-900	BOLT, DRAIN PLUG, 12MM	1	1	1		
12	90443-KR0-000	WASHER, NEUTRAL SWITCH	1	1	1		
13	91301-KYJ-901	O-RING, 11.8X1.9	1	1	1		
14	94109-12000	WASHER, DRAIN PLUG, 12MM	1	1	1		
15	94301-12160	PIN A, DOWEL, 12X16	1	1	1		
16	94302-08140	PIN B, DOWEL, 8X14	2	2	2		
17	95701-06018-00	BOLT, FLANGE, 6X18	1	1	1		