



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	111106	HEAD, CYLINDER ..... .INCLUDES: Engine removal and installation .INCLUDES: Valve adjust and reface	4.3
2	1111L9	GUIDE, INTAKE VALVE(ONE) ..... .INCLUDES: Engine removal and installation .INCLUDES: Reaming .INCLUDES: Valve adjust and reface	3.9
	1111L9A	.Replace all intake valve guide add .....	0.3
3	1111M0	GUIDE, EXHAUST VALVE(ONE) ..... .INCLUDES: Engine removal and installation .INCLUDES: Reaming .INCLUDES: Valve adjust and reface	3.9
	1111MOA	.Replace all exhaust valve guide add .....	0.3
	1111M9	GUIDE, VALVE :FOR 1 VEHICLE .. .INCLUDES: Engine removal and installation .INCLUDES: Reaming	4.8

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	12010-KZZ-921	HEAD ASSY., CYLINDER .....	1	1	1		
2	12204-KYJ-305	GUIDE, IN. VALVE(O.S.) .....	2	2	2		
3	12205-KYJ-305	GUIDE, EX. VALVE(O.S.) .....	2	2	2		
4	12207-KYJ-900	BOLT, SEALING, 12MM .....	2	2	2		
5	12251-KYJ-901	GASKET, CYLINDER HEAD .....	1	1	1		
6	16211-KZZ-900	INSULATOR, THROTTLE BODY .....	1	1	1		
7	16217-KYJ-900	BAND, INSULATOR .....	1	1	1		
8	19300-KGF-911	THERMOSTAT .....	1	1	1		
9	19321-KZZ-900	COVER, THERMOSTAT .....	1	1	1		
10	31916-MEH-003	PLUG, SPARK(SIMR8A9)(NGK) ...	1	1	1		
11	36532-KZZ-901	SENSOR, OXYGEN .....	1	1	1		
12	36533-KZZ-900	CORD COMP., OXYGEN SENSOR ...	1	1	1		
13	36538-KPP-T00	COVER, O2 SENSOR .....	1	1	1		
14	37870-KRJ-901	SENSOR ASSY., WATER TEMP ...	1	1	1		
15	90011-KYJ-900	BOLT, FLANGE, 6X22(NSHF) .....	2	2	2		
16	90017-KYJ-900	BOLT, FLANGE, 6X32 .....	4	4	4		
17	90019-KYJ-900	BOLT, FLANGE, 6X39.5 .....	4	4	4		
18	90204-634-000	NUT, FLANGE, 10MM .....	4	4	4		
19	90410-GCC-000	WASHER, 10MM .....	4	4	4		
20	90418-KYJ-900	WASHER, 12.2X17X1.5 .....	2	2	2		
21	90454-MC7-000	WASHER, SPECIAL, 12MM .....	1	1	1		
22	91105-KSP-910	DOWEL PIN, 8X14 .....	4	4	4		
	94301-08140	.....	4	4	4		
23	92900-08022-3E	BOLT, STUD, 8X22 .....	2	2	2		
24	94301-12160	PIN A, DOWEL, 12X16 .....	2	2	2		
25	95701-06120-00	BOLT, FLANGE, 6X120 .....	2	2	2		

