



Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
13	91011-357-003	BEARING 1, CONNECTING ROD LARGE END (TOYO)	1		
	91011-357-004	BEARING 1, CONNECTING ROD LARGE END (KOYO)	1		
	91012-357-003	BEARING 2, CONNECTING ROD LARGE END (TOYO)	1		
	91012-357-004	BEARING 2, CONNECTING ROD LARGE END (KOYO)	1		
	91013-357-003	BEARING 3, CONNECTING ROD LARGE END (TOYO)	1		
	91013-357-004	BEARING 3, CONNECTING ROD LARGE END (KOYO)	1		

Connecting rod large end bearing selection fit table
(Clearance 10-22μ)

Crank pin O. D.	Connecting rod large end I. D.	Crank pin O. D.		
		24.9 +0.004	24.9 -0.004	24.9 -0.008
A 31.0 +0.014 +0.010	81011-357-003 (red)			
B 31.0 +0.010 +0.008	81012-357-003 (blue)	81011-357-003 (red)		
C 31.0 +0.008 +0.002	81013-357-003 (white)	81012-357-003 (blue)	81011-357-003 (red)	
D 31.0 +0.002 -0.002		81013-357-003 (white)	81012-357-003 (blue)	

14	91014-357-003	BEARING 1, CONNECTING ROD SMALL END (TOYO)	1		
	91014-357-004	BEARING 1, CONNECTING ROD SMALL END (KOYO)	1		
	91014-357-006	BEARING 1, CONNECTING ROD SMALL END (TOMSON)	1		
	91015-357-003	BEARING 2, CONNECTING ROD SMALL END (TOYO)	1		
	91015-357-004	BEARING 2, CONNECTING ROD SMALL END (KOYO)	1		
	91015-357-006	BEARING 2, CONNECTING ROD SMALL END (TOMSON)	1		
	91016-357-003	BEARING, CONNECTING ROD SMALL END 3 (TOYO)	1		
	91016-357-004	BEARING, CONNECTING ROD SMALL END 3 (KOYO)	1		
	91016-357-006	BEARING, CONNECTING ROD SMALL END 3 (TOMSON)	1		

Connecting rod small end bearing selection fit table
(Clearance 3-17μ)

Connecting rod small end I. D.	Piston pin O. D.	Piston pin O. D.	
		13111-357-000 (6 grooves)	13112-357-000 (none grooved)
22.9 +0.008 +0.003	22.9 +0.004	81014-357-003 (red)	
22.9 +0.003 +0.001	22.9 +0.004	81013-357-003 (blue)	81014-357-003 (red)
22.9 +0.001 -0.001	22.9 +0.004	81013-357-003 (blue)	81014-357-003 (red)
	22.9 +0.004	81013-357-003 (blue)	81014-357-003 (red)

15	94401-25180	KEY, WOODRUFF, 25X18	1	1011953
	13331-357-000	KEY, SPECIAL WOODRUFF, 25X18	1	1011954
16	94601-13000	CLIP, PISTON PIN, 19MM	2	