

Major service items without using spare parts

Removal/Installation, Adjustment, Inspection/Measurement, Overhaul, Other work

[E: Engine, F: Frame]

* OPERATIONS OTHER THAN REPLACING PARTS

• Removal/installation

Set for the configuration with the parts removed from the vehicle.

LON	DESCRIPTION	FRT
1101E5	TILTING ENGINE ASSEMBLY- REMOVAL/INSTALLATION INCLUDES: All necessary adjustment	1.8
E 3111D6	CARBURETOR ASSEMBLY- REMOVAL/INSTALLATION	0.5
1101E6	CRANKCASE SEPARATION INCLUDES: Engine removal and installation	3.6

• Adjustment

LON	DESCRIPTION	FRT
3113A0	CARBURETOR IDLE-ADJUSTMENT	0.1
E 2123A0	CLUTCH-ADJUSTMENT INCLUDES: Clutch lever adjustment	0.1
6143A1	SPARK PLUG-ADJUSTMENT/CLEANING	0.1
1113A0	VALVE CLEARANCE-ADJUSTMENT NOTE: For 1 vehicle	0.4
6163A0	HEADLIGHT-AIMING	0.1
2133A0	DRIVE CHAIN-ADJUSTMENT	0.1
F 7113A1	REAR BRAKE-ADJUSTMENT EXCLUDES: Rear brake shoe adjustment	0.1
3113A3	THROTTLE OPERATION-ADJUSTMENT	0.1

• Inspection/Measurement

LON	DESCRIPTION	FRT
1115A0	COMPRESSION PRESSURE-MEASUREMENT	0.1
E 3115A0	CARBURETOR FLOAT LEVEL- MEASUREMENT	0.5
6145A0	IGNITION TIMING-INSPECTION	0.2
F 6105A0	BATTERY-CHECKING OF ELECTROLYTE LEVEL & CHARGE	0.2

• Overhaul

Work condition: The required Measurements, inspections, adjustments, and cleaning/washing of each part are performed, including the main body removal/installation work and the replacement of defective parts.

LON	DESCRIPTION	FRT
E 311200	CARBURETOR-OVERHAUL INCLUDES: All necessary adjustment	0.7

• Other work

LON	DESCRIPTION	FRT
E 1130A1	OIL FILTER SCREEN-CLEANING	0.6
F 7110A0	FRONT BRAKE-AIR BLEEDING	0.2