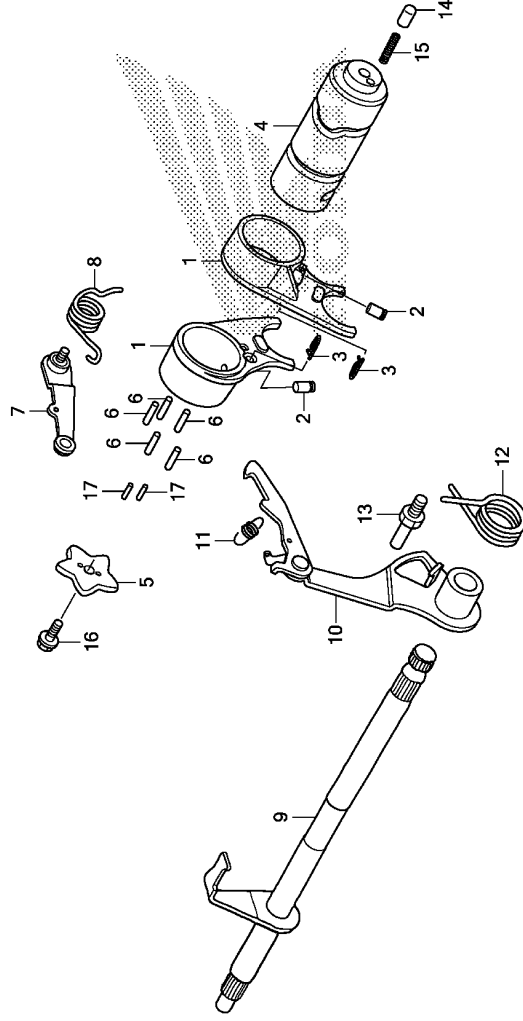


Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			AFS110 MD MCD E E		
1	24211-KW-741	FORK, GEARSHIFT	2	2	
2	24261-121-742	PIN, GEARSHIFT FORK GUIDE	2	2	
3	24263-KVR-C00	CLIP, GEARSHIFT FORK GUIDE PIN	2	2	
4	24301-KW-741	DRUM, GEARSHIFT	1	1	
5	24411-KW-740	PLATE, GEARSHIFT DRUM STOPPER	1	1	
6	24421-200-000	PIN, GEARSHIFT DRUM	5	5	
7	24430-KVR-C00	ARM COMP., SHIFT DRUM STOPPER	1	1	
8	24435-KW-C00	SPRING, SHIFT DRUM STOPPER	1	1	
9	24610-KW-C00	SPINDLE COMP., GEARSHIFT	1	1	
10	24630-KW-C00	ARM COMP., GEARSHIFT	1	1	
11	24641-KVR-C00	SPRING, GEARSHIFT ARM	1	1	
12	24651-KVR-C00	SPRING, GEARSHIFT RETURN	1	1	
13	24652-KPH-900	PIN, SHIFT RETURN SPRING	1	1	
14	35751-KW-C00	CAP, CHANGE SWITCH CONTACT	1	1	
15	35752-KPH-900	SPRING, CHANGE SWITCH CONTACT	1	1	
16	90071-171-010	BOLT, KNOCK, 6MM	1	1	
17	90704-KW-C00	ROLLER, 3X10	2	2	



F.R.

K09PE1900

Ref. No.	L.O.N.	(Relative ref. Number)	Description	F.R.T.
1	210112	(2,3)	FORK, GEARSHIFT	2.5
			INCLUDES: Engine removal and installation	
4	2101A9		NOTE: Same time for two units	2.5
			DRUM, GEARSHIFT	
			INCLUDES: Engine removal and installation	
5	2101D6		PLATE, GEARSHIFT DRUM STOPPER	1.0
7		(8)		
9	210125		STOPPER OR SPRING, SHIFT DRUM	1.0
10	210122		SPINDLE, GEARSHIFT	1.1
		(12)		
	210127		ARM, GEARSHIFT	1.1