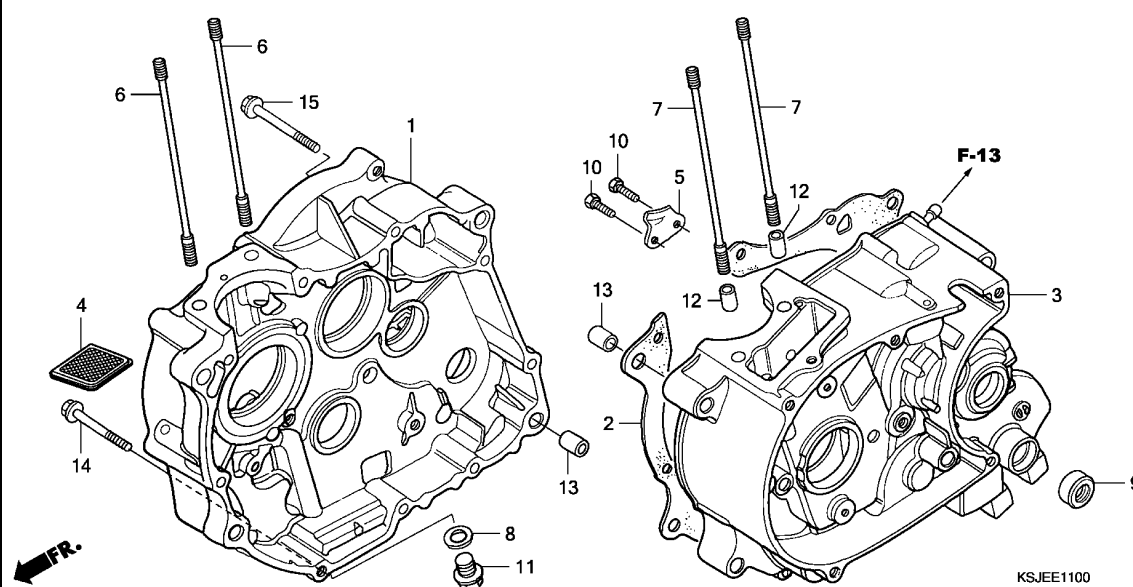




Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110120	CRANKCASE :RIGHTINCLUDES: Engine removal and installation	4.2
2	110110	GASKET, CRANKCASEINCLUDES: Engine removal and installation	3.7
3	110115	CRANKCASE :LEFTINCLUDES: Engine removal and installation	4.6
	1101A2	CRANKCASE :BOTHINCLUDES: Engine removal and installation	5.0
4	1131B5	SCREEN, OIL FILTER	0.6
9	1101F9	OIL SEAL, GEARSHIFT SPINDLE ..	1.0

Ref. No.	Part No.	Description	Reqd. QTY								Serial No.	Parts catalogue code
			CRF80F				CRF100F					
			8	9	B	8	9	A	B			
1	11100-GCR-000	CRANKCASE COMP., R.	1	1	1	-	-	-	-			
2	11191-GN1-730	GASKET, CRANKCASE	1	-	-	-	-	-	-			
	11191-GN1-731		-	1	-	-	-	-	-	----- 6809495		
			-	1	-	-	-	-	-	6809496 -----		
			-	-	1	-	-	-	-			
3	11200-GN1-760	CRANKCASE COMP., L.	1	1	1	-	-	-	-			
4	15421-035-010	SCREEN, OIL FILTER	1	1	1	-	-	-	-			
5	28259-149-000	PLATE, RATCHET GUIDE	1	1	1	-	-	-	-			
6	90031-176-000	BOLT A, CYLINDER STUD	2	2	2	-	-	-	-			
7	90032-176-000	BOLT B, CYLINDER STUD	2	2	2	-	-	-	-			
8	90407-259-000	PACKING, DRAIN COCK, 12.5X20	1	1	1	-	-	-	-			
9	91208-KB4-671	OIL SEAL, 11.6X24X10(ARAI) ..	1	1	1	-	-	-	-			
10	92101-06016-0A	BOLT, HEX., 6X16	2	2	2	-	-	-	-			
11	92800-12000	BOLT, DRAIN PLUG, 12MM	1	1	1	-	-	-	-			
12	94301-10160	DOWEL PIN, 10X16	2	2	2	-	-	-	-			
13	94301-12200	DOWEL PIN, 12X20	2	2	2	-	-	-	-			
14	96001-06045-00	BOLT, FLANGE, 6X45	1	1	1	-	-	-	-			
15	96001-06055-00	BOLT, FLANGE, 6X55	1	1	1	-	-	-	-			