- 4. Install the new clutch oil filter with the rubber seal facing in, toward the engine. You will see "OUT-SIDE" mark on the clutch oil filter body, toward the filter cover
- **5.** Replace the O-ring and apply a thin coat of engine oil to the new O-ring before installing it.
- **6.** Install the spring and the clutch oil filter cover.
- **7.** Install the clutch oil filter cover bolts and tighten.
- 8. Install the right under cowl. 

  ▶ P. 78
- Apply a thin coat of engine oil to the rubber seal of a new engine oil filter.
   P. 85
- **10.** Install a new engine oil filter and tighten.

**Torque:** 19 lbf·ft (26 N·m, 2.7 kgf·m).

**11.** Install a new sealing washer onto the drain bolt. Install the drain bolt and tighten.

**Torque:** 22 lbf·ft (30 N·m, 3.1 kgf·m).

12. Fill the crankcase with the recommended oil (▶ P. 64) and install the oil fill cap/ dipstick.

## Required oil

When changing oil, engine oil filter & clutch oil filter:

3.6 US qt (3.4 liters)

- **13.** Check the oil level. **≥** P. 82
- **14.** Check that there are no oil leaks.