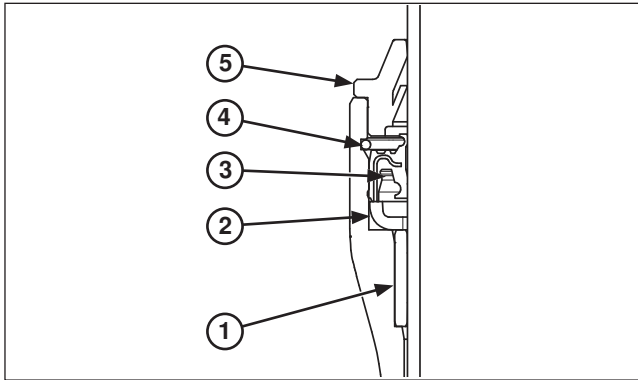


Frame servicing



- (1) GUIDE BUSHING
- (2) BACK-UP RING
- (3) OIL SEAL
- (4) STOP RING
- (5) DUST SEAL

Install the following parts onto the fork tube using the same procedure as the right fork (page 4-5):

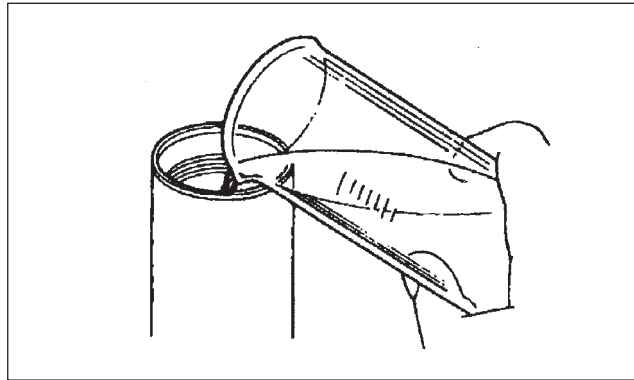
- Fork tube bushing
- Guide bushing
- Back-up ring

Using the special tool, drive the guide bushing and back-up ring until the stop ring groove is fully stuck in the fork slider base.

Install the oil seal (spring up) in the fork slider. Drive the oil seal using the special tool, performing a constant pressure until stops in back-up ring.

Tool:
Fork seal driver **07947-4630100**

Install the stop ring into the slider groove securely.
Install the dust seal.

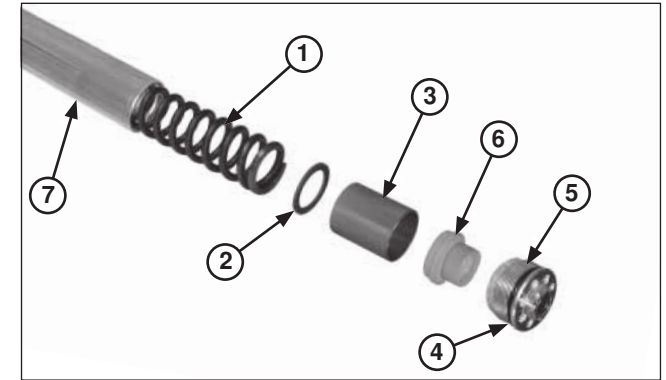


Pour half the required amount of recommended fork fluid in the fork tube.

Specified fork fluid: Tech OJ 01 (SAE5)

Pump the fork tube slowly 8-10 times.
Pour additional fluid to the specified capacity.

Oil level: **125 mm (4.9 in)**
Oil capacity (orientative): **375 cc**
 (12.7 US oz)
 (13.2 Imp oz)



- (1) FORK SPRING
- (2) SPRING SEAT
- (3) DISTANCE COLLAR
- (4) O-RING (NEW)
- (5) FORK BOLT
- (6) TAPERED BUSHING
- (7) FORK TUBE

Install the fork spring, spring seat, distance collar and the tapered bushing.

Apply recommended fork fluid to the new O-ring, then screw the fork bolt into the fork tube.

Torque: 12.7 N·m (1.3 kgf·m, 9.3 lbf·ft)