- 5. Inspect the electrodes and center porcelain for deposits, corrosion, or carbon fouling. If the corrosion or deposits are heavy, replace the plug. Clean a carbon or wet-fouled plug with a plug cleaner, if available, or a wire brush.
- 6. Check the spark plug gap using a wire-type feeler gauge. If adjustment is necessary, bend the side electrode carefully. The gap should be:

0.039 – 0.043 in (1.00 – 1.10 mm)

- 7. With the plug washers attached, install the spark plugs in by hand to prevent cross-threading.
- 8. Tighten each spark plug:
  - If the old plug is good: 1/8 turn after it seats.
  - If installing a new plug, tighten it twice to prevent loosening:
    - a) First, tighten the plug:

NGK: 3/4 turn after it seats.

DENSO: 1/2 turn after it seats.

- b) Then loosen the plug.
- c) Next, tighten the plug again: 1/8 turn after it seats.

## NOTICE

An improperly tightened spark plug can damage the engine. If a plug is too loose, a piston may be damaged. If a plug is too tight, the threads may be damaged.

- Reinstall the spark plug caps. Take care to avoid pinching any cables or wires.
- 10. Reinstall the left and right cylinder head side covers.

