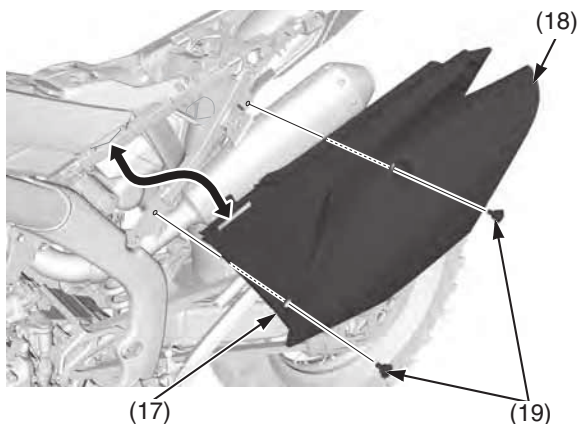


15. Install the air cleaner housing covers (17) and side covers (18), and then tighten the bolts (19) to the specified torque:
7 lbf-ft (10 N·m, 1.0 kgf·m)

The procedure is the same for the both right and left side

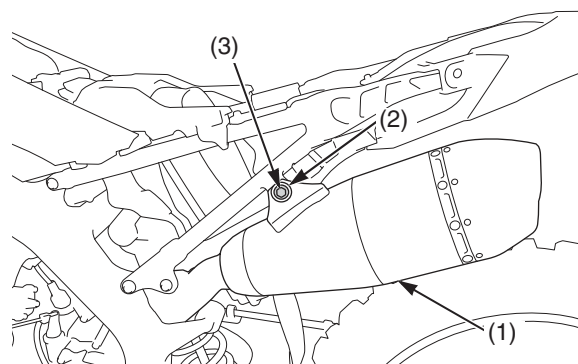


(17) air cleaner housing covers (19) bolts
(18) side covers

16. Install the seat (page 34).

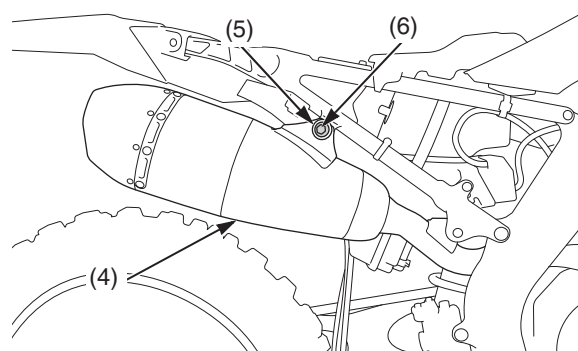
(CRF450RWE)

1. Install the left muffler (1), the washer (2) and left muffler mounting B bolt (3) but do not tighten the bolt yet.



(1) left muffler
(2) washer
(3) left muffler mounting B bolt

2. Install the right muffler (4), the washer (5) and right muffler mounting B bolt (6) but do not tighten the bolt yet.
Tighten the right and left muffler mounting B bolts to the specified torque:
19 lbf-ft (26 N·m, 2.7 kgf·m)



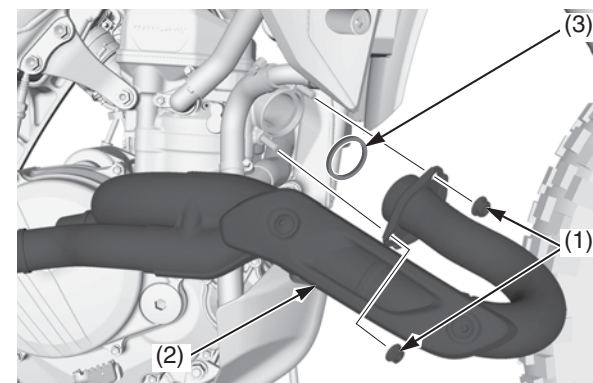
(4) right muffler
(5) washer
(6) right muffler mounting B bolt

3. Install the air cleaner housing covers and side covers (this page).
4. Install the seat (page 34).

Exhaust Pipe Removal

(CRF450R/RX)

1. Remove the right and left mufflers (page 126).
2. Remove the exhaust pipe joint nuts (1), exhaust pipe (2) and gasket (3).



(1) exhaust pipe joint nuts
(2) exhaust pipe
(3) gasket