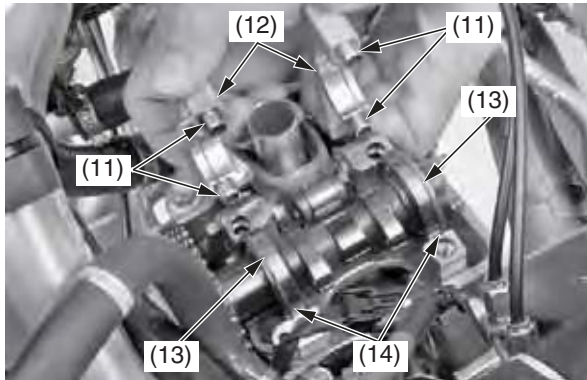


6. Make sure that the dowel pins (11) are installed into the camshaft holders (12).
7. Install the set rings (13) on the camshaft bearing grooves (14).

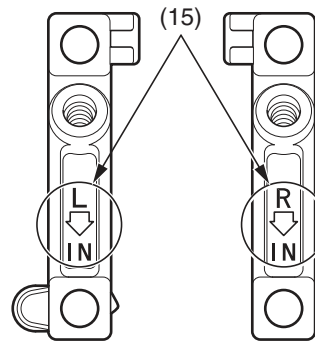
**NOTICE**

*Do not let the set rings fall into the crankcase.*



- (11) dowel pins
- (12) camshaft holders
- (13) set rings
- (14) camshaft bearing grooves

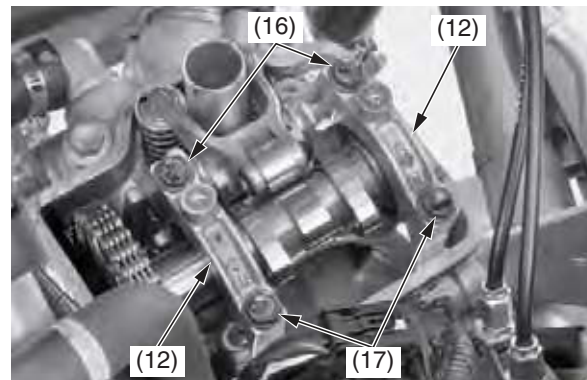
Each camshaft holder has an identification mark (15).



(15) identification marks

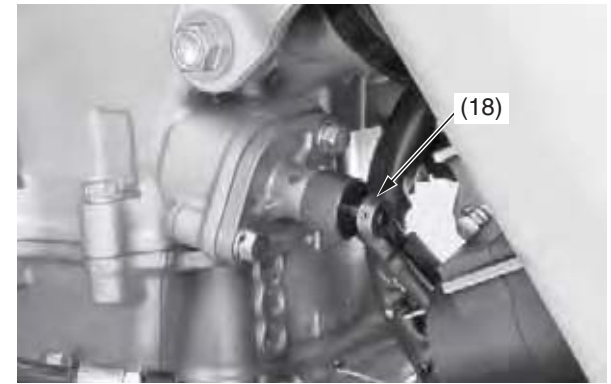
8. Install the camshaft holders (12) in their proper position by aligning the camshaft holder grooves with the set rings (13).
9. Apply oil to the camshaft holder bolt threads and seating surface.  
Tighten the camshaft holder bolts A (16) and B (17) to the specified torque:  
12 lbf·ft (16 N·m, 1.6 kgf·m)

Tighten the camshaft holder bolts in a crisscross pattern in two or three steps.



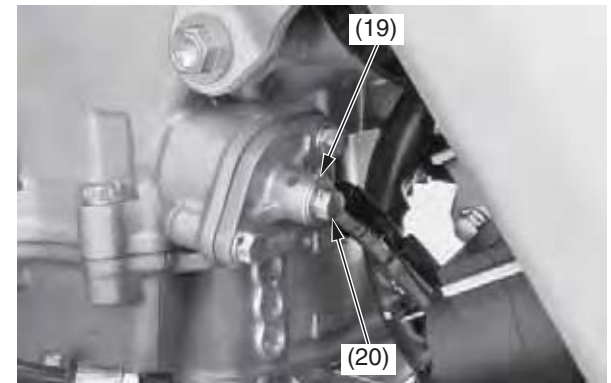
- (12) camshaft holders
- (16) camshaft holder bolts A
- (17) camshaft holder bolts B

10. Remove the tensioner stopper (18) from the cam chain tensioner lifter.



(18) tensioner stopper

11. Install a new sealing washer (19) and tighten the cam chain tensioner lifter cover bolt (20).



- (19) sealing washer (new)
- (20) cam chain tensioner lifter cover bolt

(cont'd)