

Piston/Piston Rings/Piston Pin

- Route the cam chain through the cylinder head.
Install the cylinder head (3).

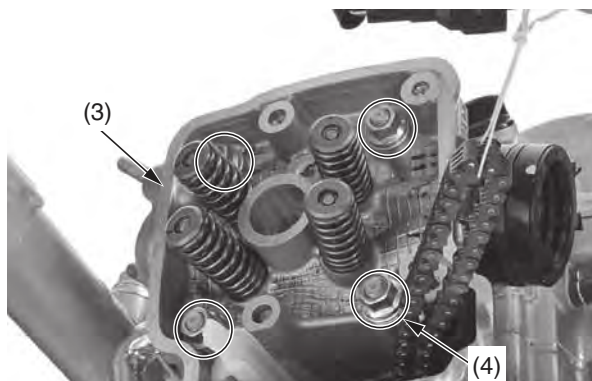
NOTICE

Do not damage mating surfaces when installing the cylinder head.

- Apply engine oil to the cylinder head nut threads and seating surfaces.
Install the washers and cylinder head nuts (4).
Tighten the cylinder head nuts in a crisscross pattern in two or three steps to the specified torque:
21 lbf-ft (29 N·m, 3.0 kgf·m)

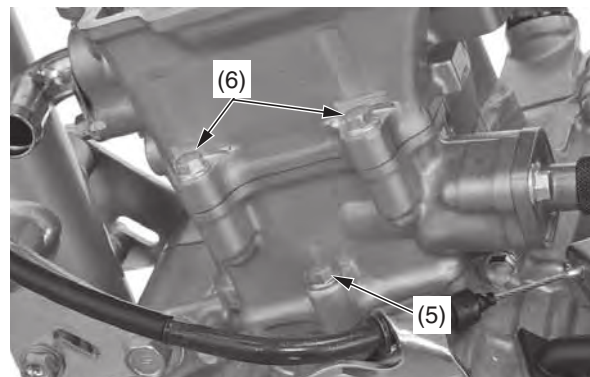
NOTICE

Do not let the washers and nuts fall into the crankcase.



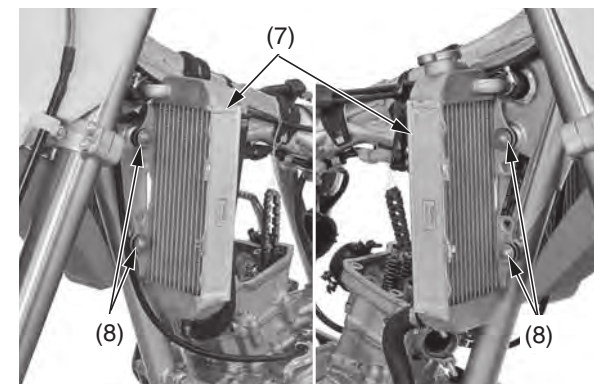
- (3) cylinder head
(4) cylinder head nuts/washers

- Install the cylinder bolt (5) and cylinder head bolts (6) and tighten them to the specified torque:
7 lbf-ft (10 N·m, 1.0 kgf·m)



- (5) cylinder bolt
(6) cylinder head bolts

- Install the radiators (7) and tighten the radiator mounting bolts/washers (8).



- (7) radiators
(8) radiator mounting bolts/washers