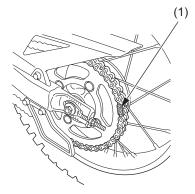
## Removal, Cleaning & Replacement

LEFT SIDE



(1) master link retaining clip

When the drive chain becomes extremely dirty, it should be removed and cleaned prior to lubrication.

- 1. Remove the master link retaining clip (1) with pliers. Do not bend or twist the clip. Remove the master link. Remove the drive chain.
- 2. Clean the drive chain with a non-flammable (high flash point) solvent such as kerosenenot gasoline—and allow it to dry.
- 3. Inspect the drive chain for possible wear or damage. Replace the drive chain if it has damaged rollers, loose fitting links, or otherwise appears unserviceable. Replacement chain:

DID 428HD

(cont'd)