

3. Install the new clutch oil filter with the rubber seal facing in, toward the engine. You will see "OUT-SIDE" mark on the clutch oil filter body, toward the filter cover.
4. Replace the O-ring and apply a thin coat of engine oil to the new O-ring when before installing it.
5. Install the spring and the clutch oil filter cover.
6. Install the clutch oil filter cover bolts and tighten.

**Torque:** 9 lbf·ft (12 N·m, 1.2 kgf·m)

7. Apply a thin coat of engine oil to the rubber seal of a new engine oil filter.  
2 P. 107
8. Install a new engine oil filter and tighten.

**Torque:** 19 lbf·ft (26 N·m, 2.7 kgf·m)

9. Install a new sealing washers onto the drain bolts. Tighten the drain bolts.

**Torque:** 22 lbf·ft (30 N·m, 3.1 kgf·m)

10. Fill the crankcase with the recommended oil (2 P. 86, 2 P. 184) and install the oil fill cap.

#### Required oil

**When changing oil, engine oil filter & clutch oil filter:**

4.4 US qt (4.2 L)

11. Check the oil level. 2 P. 104
12. Check that there are no oil leaks.
13. Install the skid plate.