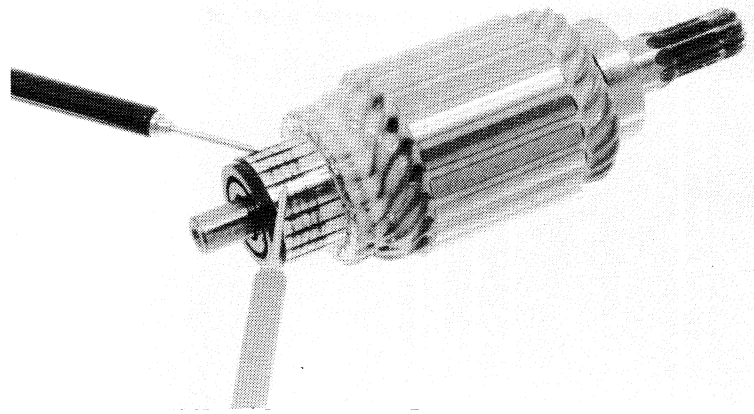
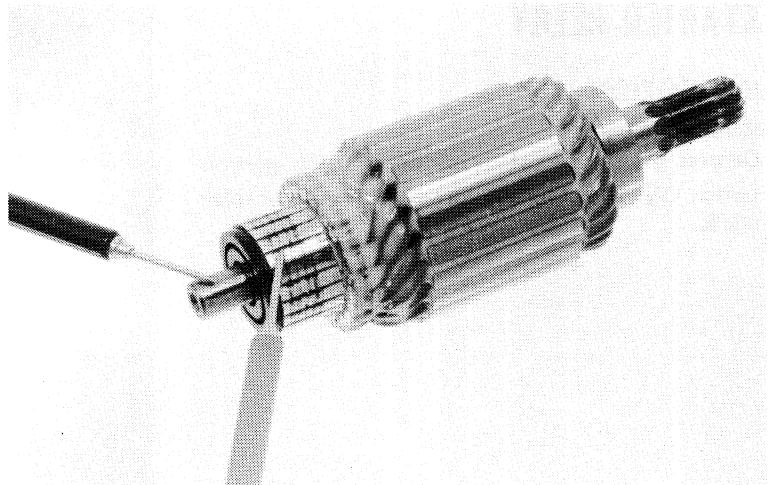


Check for continuity between pairs of commutator bars; there should be continuity.



CONTINUITY BETWEEN  
COMMUTATOR BAR PAIRS: NORMAL

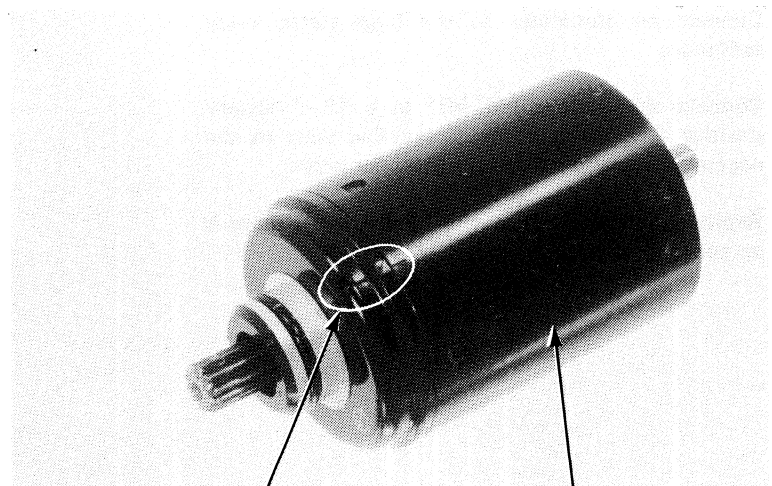
Also, check for continuity between individual commutator bars and armature shaft; there should be no continuity.



NO CONTINUITY BETWEEN COMMUTATOR BARS  
AND ARMATURE SHAFT: NORMAL

### ASSEMBLY/INSTALLATION

Assemble the starter motor. Align the marks on the case and cover.



MARKS

CASE