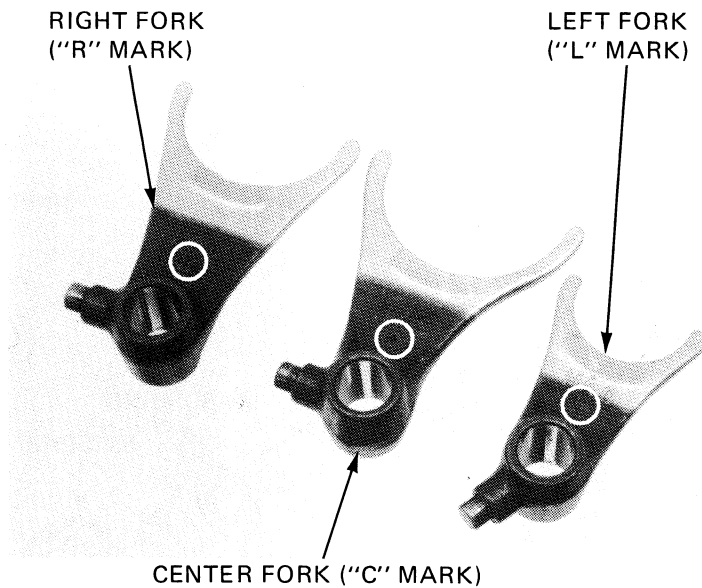


CRANKCASE/CRANKSHAFT/TRANSMISSION

Install the gearshift forks with their marks facing up.

NOTE

The gearshift forks will have marks: L for left, C for center and R for right.



Install the gearshift drum and align each shift fork guide pin with the guide groove in the drum.

Insert the shift fork shaft through the shift forks into the hole in the left crankcase and align its cut-out with the shoulder in the hole.

