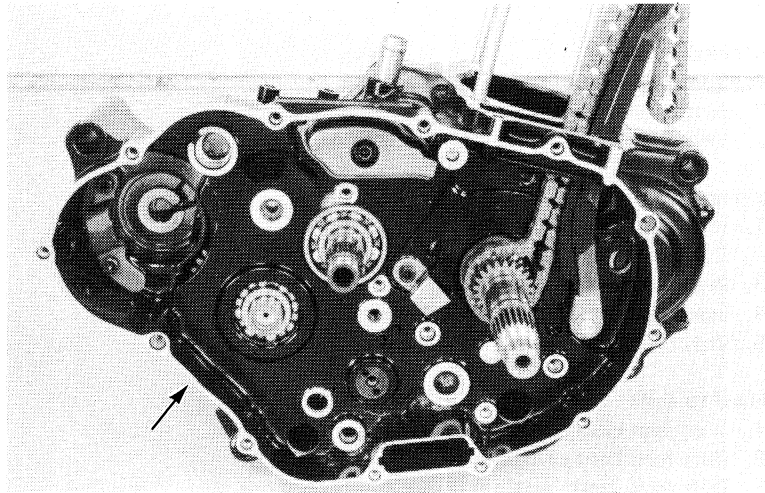


## CRANKCASE SEPARATION

Remove the cam chain and tensioner.  
Remove the right crankcase cover bolt.

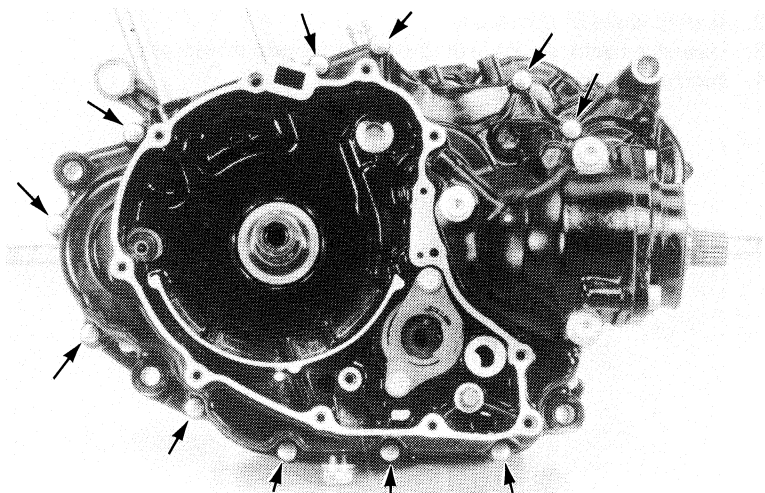


Remove the left crankcase bolts.

### NOTE

Loosen the bolts in a crisscross pattern in 2 or 3 steps to prevent crankcase distortion.

Place the engine with the left crankcase down and remove the right crankcase from the left crankcase. Remove the dowel pins and gasket.



## CRANKSHAFT

### REMOVAL

Remove the balancer from the left crankcase.

