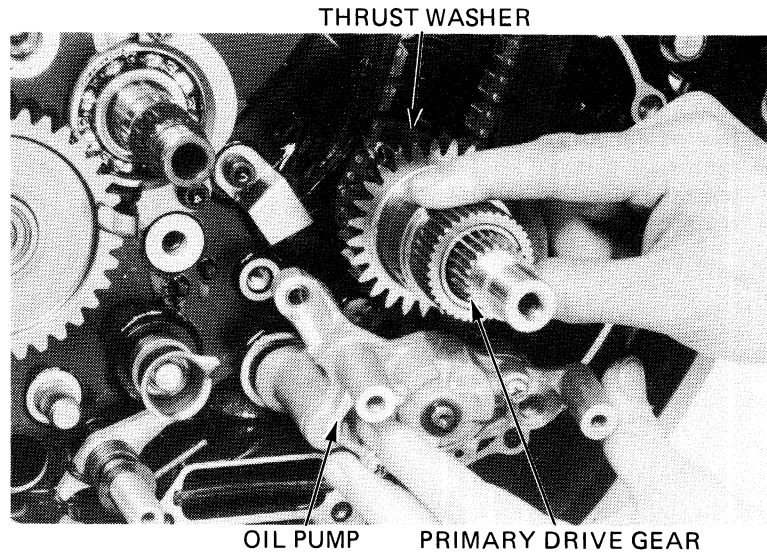


CLUTCH/OIL PUMP/KICK STARTER

Remove the oil pump, primary drive gear and thrust washer.

Remove the O-ring and two dowel pins.

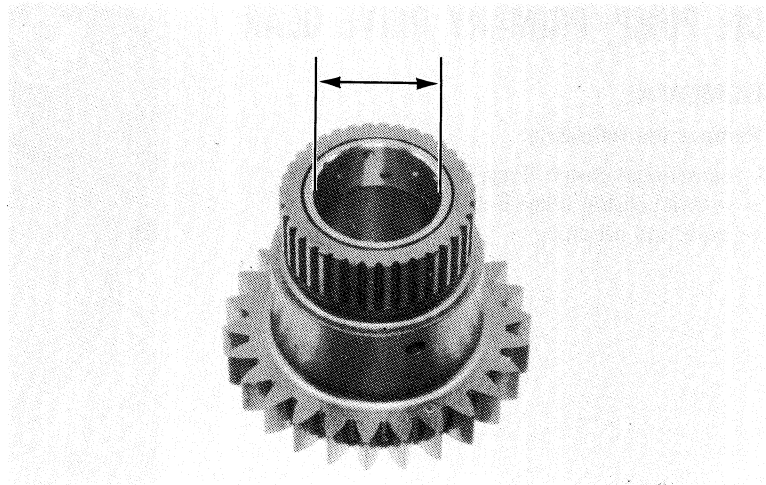


PRIMARY DRIVE GEAR INSPECTION

Inspect the primary drive gear for damage or excessive wear.

Measure the primary drive gear I.D.

SERVICE LIMIT: 27.05 mm (1.065 in)



Measure the crankshaft O.D.

SERVICE LIMIT: 26.93 mm (1.060 in)

