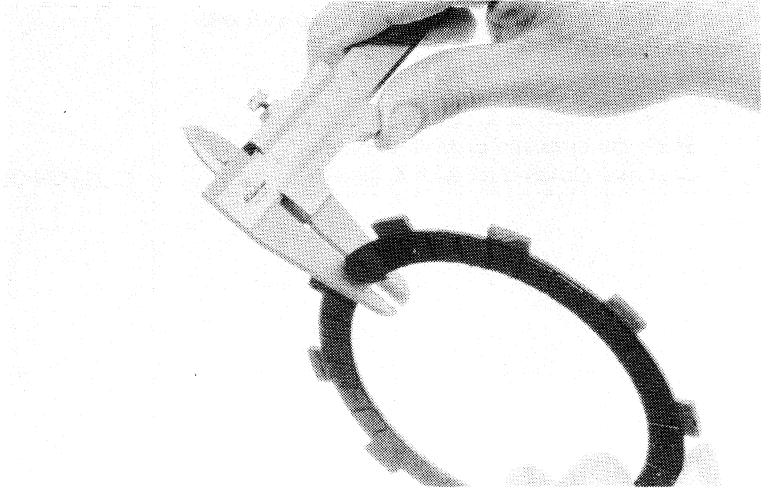


Replace the clutch discs if they show signs of scoring or discoloration.

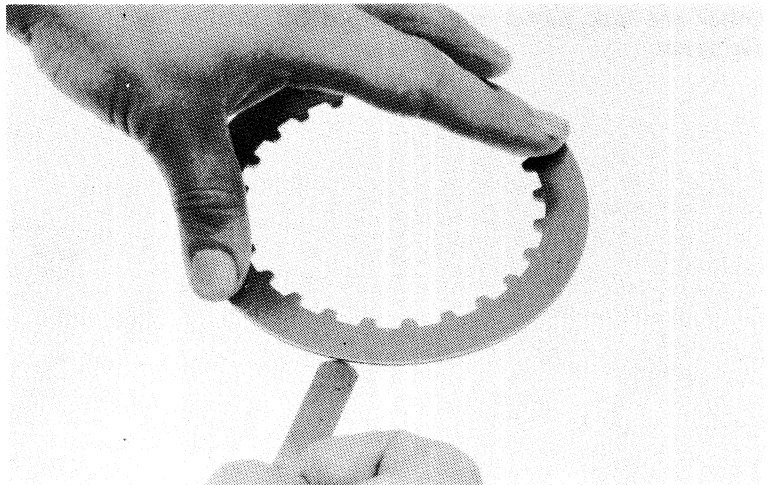
Measure the disc thickness.

**SERVICE LIMIT: 2.3 mm (0.09 in)**



Check for plate and disc warpage on a surface plate using a feeler gauge.

**SERVICE LIMIT: 0.20 mm (0.008 in)**



### INSTALLATION

Install the clutch outer guide, clutch outer and thrust washer.

