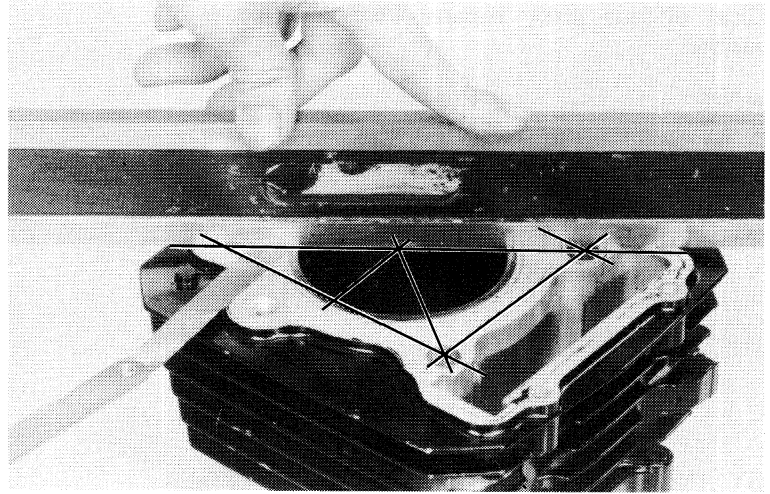


CYLINDER/PISTON

Inspect the top of the cylinder for warpage.

SERVICE LIMIT: 0.10 mm (0.004 in)



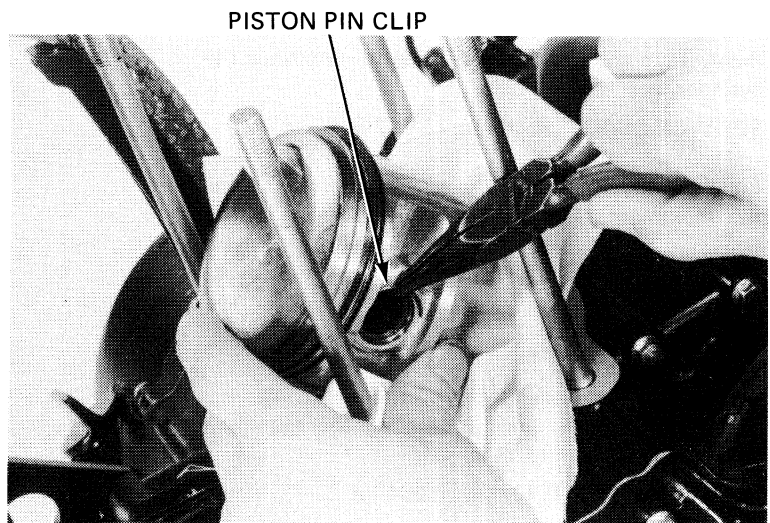
PISTON REMOVAL

Remove the piston pin clip with pliers.

NOTE

Do not let the clip fall into the crankcase.

Press the piston pin out of the piston and remove the piston.



PISTON/PISTON RING INSPECTION

Measure the piston ring-to-groove clearance.
Remove the piston rings.

NOTE

Do not damage the piston rings during removal.

Inspect the piston for wear or damage.

SERVICE LIMITS:

TOP: 0.09 mm (0.004 in)

SECOND: 0.09 mm (0.004 in)

