



## **ENGINE INSTALLATION**

Place the engine in the frame; Insert the upper engine hanger bolt through the left frame bracket, spacer, engine case, spacer and right frame bracket.

Insert the lower engine hanger bolt through the left frame, engine case and the right frame bracket.

Insert the swing arm pivot bolt through the engine rear hanger and swing arm.

Install the nuts and tighten the two engine hanger bolts and swing arm pivot bolt to the specified torque values.

**TORQUE: Hanger bolts: 35–45 N·m (3.5–4.5 kg-m, 25–33 ft-lb)**  
**Pivot bolt: 70–110 N·m (7.0–11.0 kg-m, 51–80 ft-lb)**

Reinstall all the remaining parts that were removed.