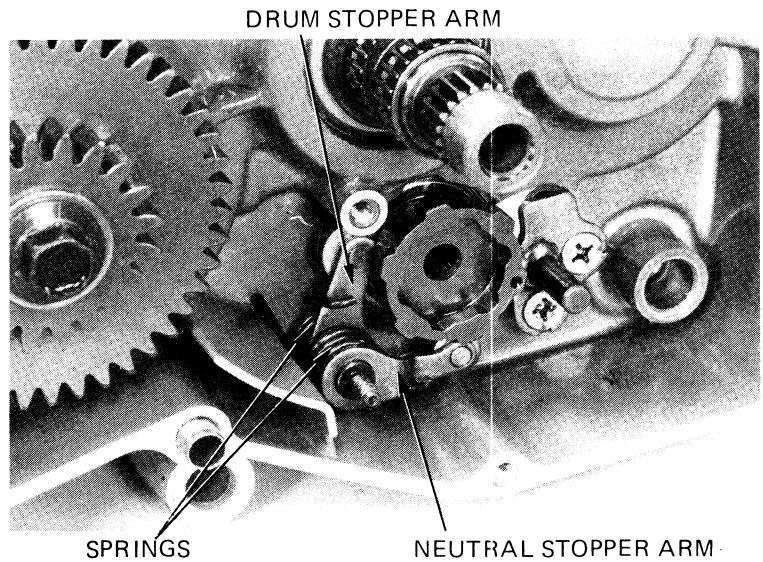


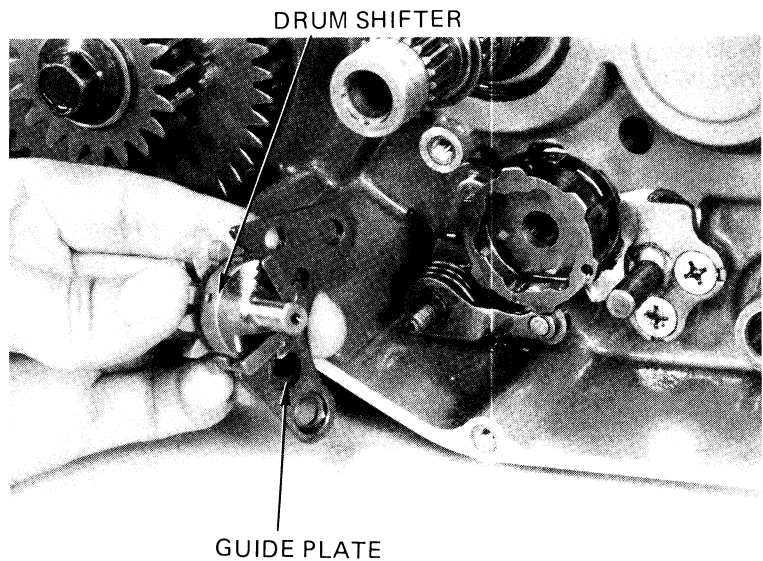


INSTALLATION

Place the gearshift drum in the neutral position.
Install the drum stopper arm, neutral stopper arm and springs.



Install the plunger spring, plunger pawls and ratchet pawls A and B in the drum shifter.
Install the drum shifter on the guide plate.
Install the drum shifter and guide plate on the shift drum.
Be sure the ratchet pawls are correctly installed.



Install the drum shifter and gearshift spindle by aligning the index mark on the spindle ratchet with the punch mark on the drum shifter tooth.

