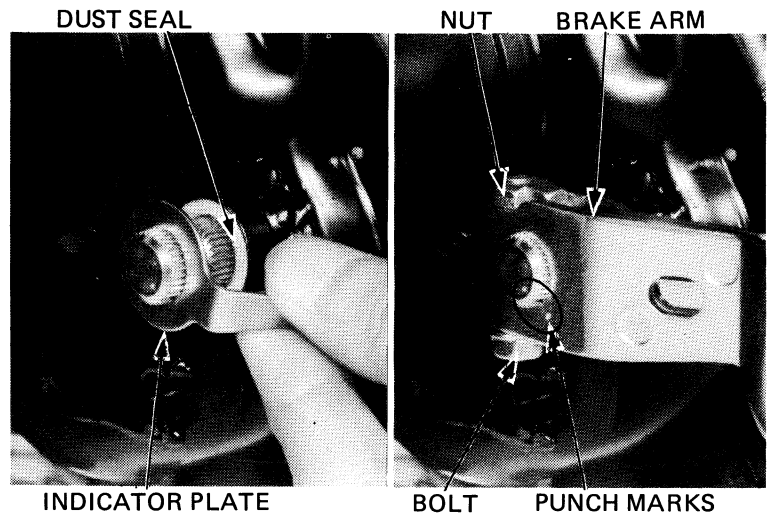


Install the dust seal.

Align the tab on the indicator plate with the punch mark on the brake cam and install the indicator plate.

Install the brake arm over the brake cam aligning the punch marks.

Install the brake arm bolt and nut and tighten the bolt.

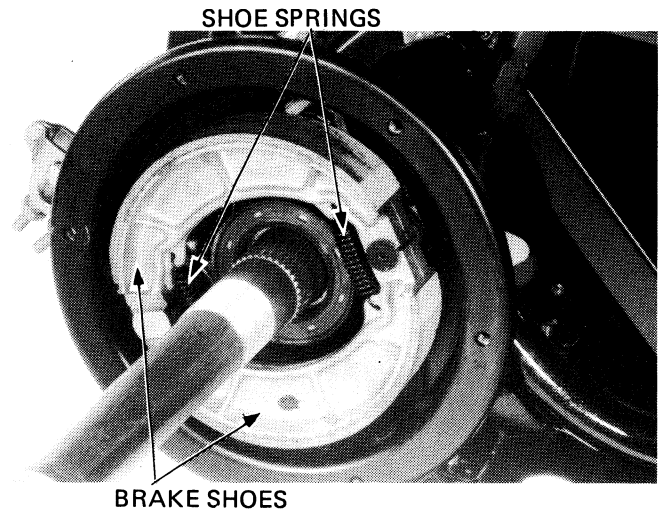


Install the brake shoes and springs.

WARNING

- Contaminated brake linings reduce stopping power.
- Keep grease off the linings. Wipe excess grease off the cam.

Install the brake drum, drum cover and drum nuts (Pages 13–9 and 13–10).



REAR AXLE BEARING HOLDER

REMOVAL

Remove the following:

- rear wheel (Page 12–3).
- drive chain and rear axle (Page 12–4).
- drive chain case bolts.

