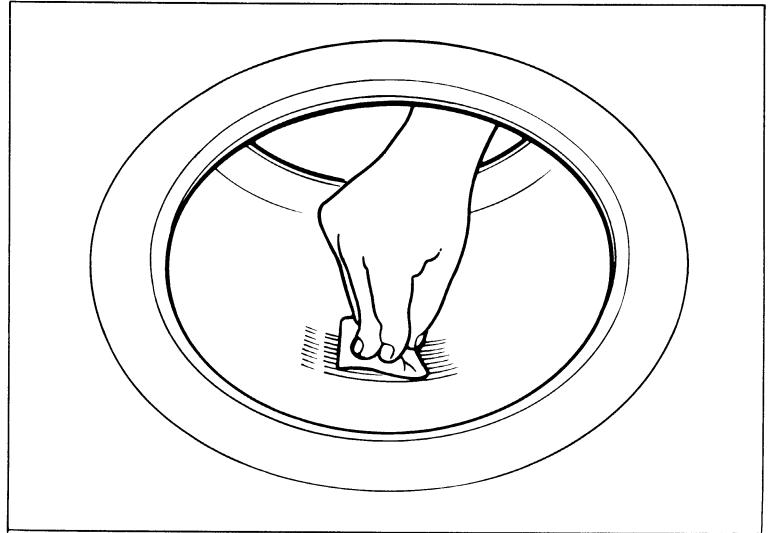


If a plug has been inserted, trim it even with the inner tire surface.

Temporarily place a rubber patch that is at least twice the size of the puncture over the injury. Make a mark around the patch, slightly larger than the patch itself. Remove the patch.

Roughen the area marked inside the tire with a tire buffer or a wire brush. Clean the rubber dust from the buffed area.

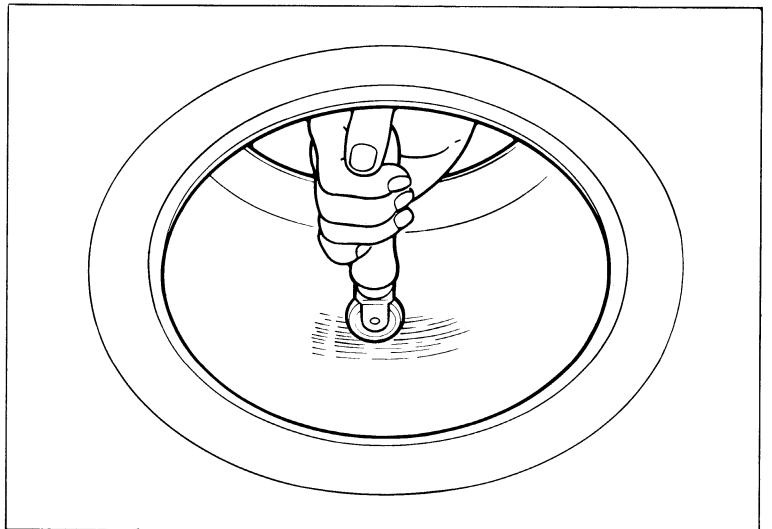


Apply cement over the area marked and allow it to dry. Remove the lining from the patch and center it over the injury.

Press the patch against the injury using a special roller.

NOTE

- Allow cement to dry until tacky before applying patch.
- Do not touch the cement with dirty or greasy hands.



TIRE ASSEMBLY

Clean the rim bead seat and flanges.

Apply clean water to the rim flanges, bead seat and base.

Inflate the tire to seat the tire bead.

NOTE

- Use tire mounting lubricant or a soap and water solution to help seat the tire bead.

Deflate the tire. Wait 1 hour and inflate the tire to the specified pressure.

TIRE PRESSURE: 2.2 psi (0.15 kg/cm², 15 kPa)

Min. Pressure: 1.7 psi (0.12 kg/cm², 12 kPa)

Max. Pressure: 3.6 psi (0.25 kg/cm², 25 kPa)

Measure the tire circumference.

**STANDARD TIRE CIRCUMFERENCE:
1,870 mm (73.6 in)**

Check for air leaks and install the valve cap.

