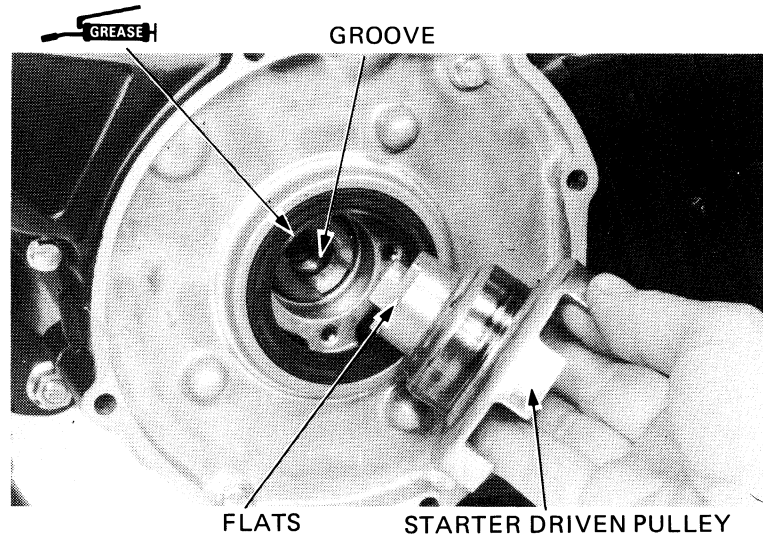


RECOIL STARTER/ALTERNATOR/STARTER CLUTCH

Apply grease to the oil seal lip and install the starter driven pulley by aligning its flats with the groove in the flywheel.

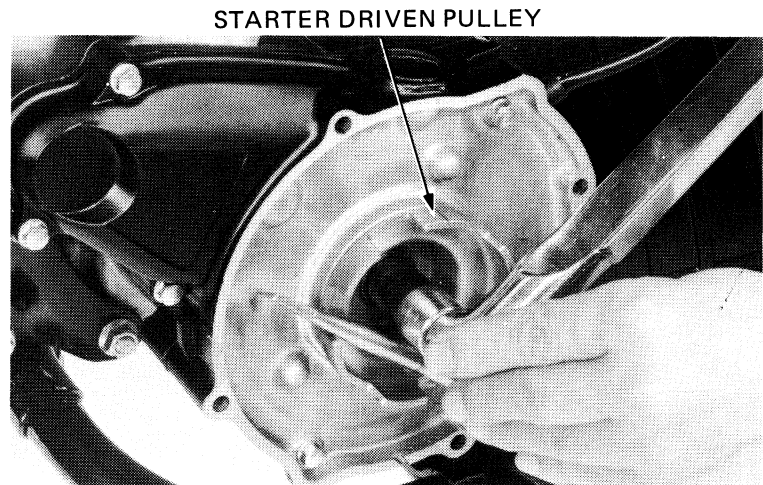


Install the pulley bolt, washer and O-ring.

Hold the driven pulley with a suitable tool and tighten the bolt.

TORQUE: 40–50 N·m
(4.0–5.0 kg·m, 29–36 ft·lb)

Install the recoil starter (Page 9–6).
Fill the crankcase with the recommended oil (Page 2–2).



STARTER CLUTCH

REMOVAL

Remove the left crankcase cover (Page 9–7).
Remove the flywheel (Page 9–8).

Remove the starter reduction gear shaft, thrust washers and gear A.

Remove the starter driven gear and needle bearing.

