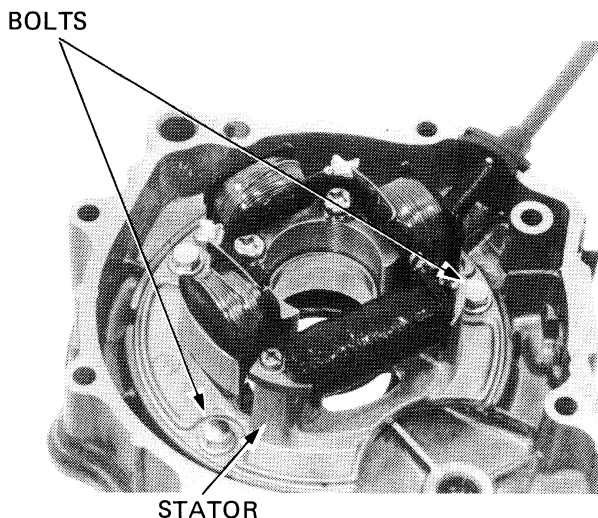


RECOIL STARTER/ALTERNATOR/STARTER CLUTCH

STATOR REMOVAL

Remove the three bolts mounting the stator and the stator from the left crankcase.

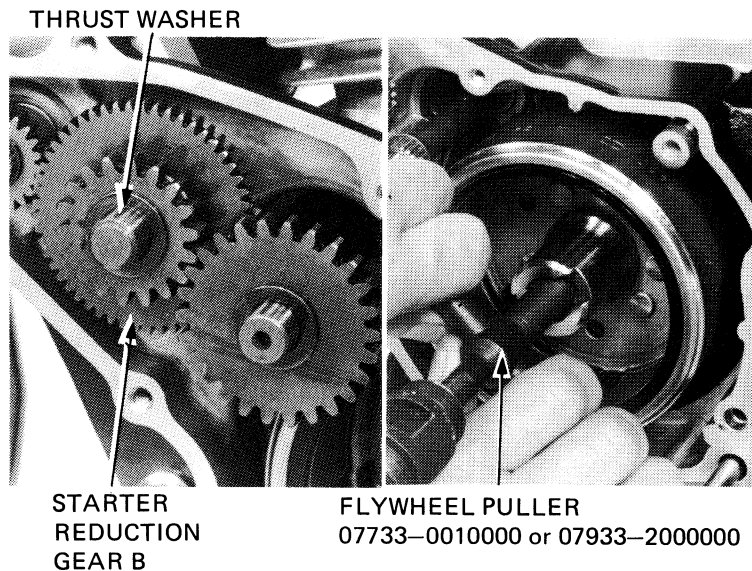


FLYWHEEL REMOVAL

Remove the thrust washer and starter reduction gear B.
Remove the flywheel with the flywheel puller.

FLYWHEEL INSTALLATION

Align the key way in the flywheel with the key on the crankshaft and install the flywheel.
Install starter reduction gear B and thrust washer.



STATOR INSTALLATION

Install the stator onto the left crankcase cover and tighten it with the three bolts.
Insert the wire grommet into the groove in the left crankcase cover.

