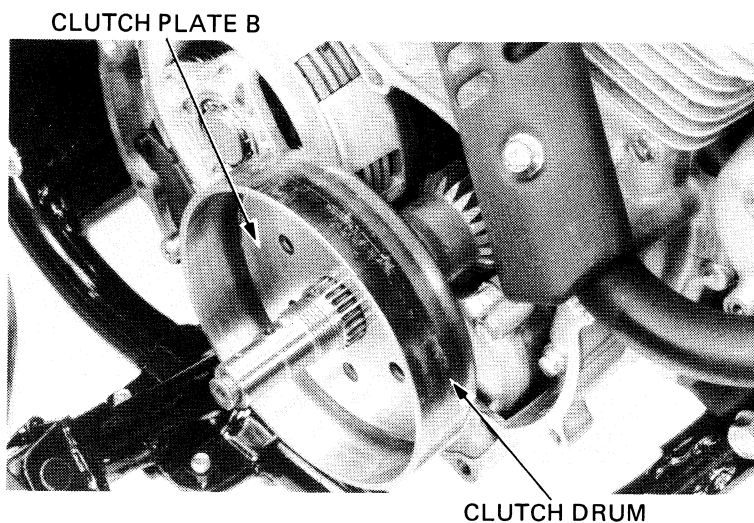
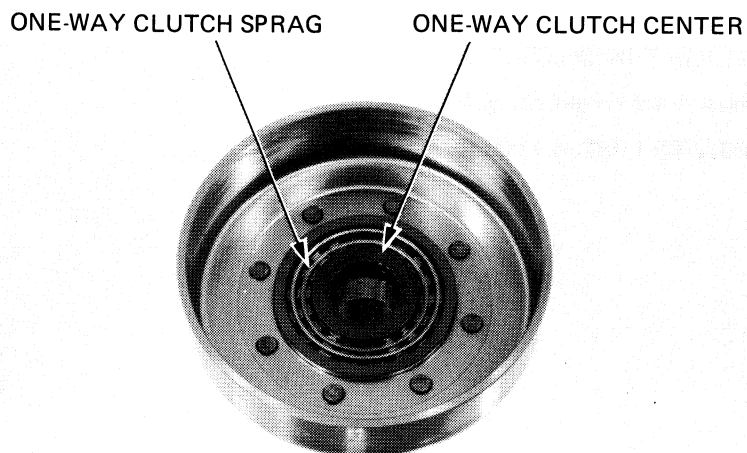


CLUTCH/OIL PUMP

Remove the clutch plate B.
Align the clutch outer cutout with the drive gear
and remove the clutch drum.



Remove the one-way clutch center and sprag.



CLUTCH DRUM INSPECTION

Check the inside of the centrifugal clutch drum for
scratches or excessive wear. Replace if necessary.
Measure the I.D. of the clutch drum.

SERVICE LIMIT: 116.3 mm (4.58 in)

