

CYLINDER HEAD/VALVES

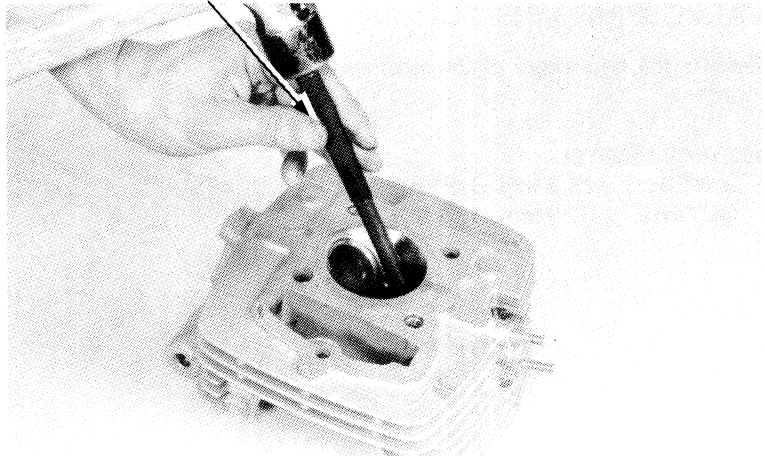
VALVE GUIDE REPLACEMENT

Support the cylinder head and drive out the guide from the valve port side with a valve guide remover.

NOTE

When driving out the guide, be careful not to damage the head.

VALVE GUIDE REMOVER
07742-0010100 or 07942-3290100

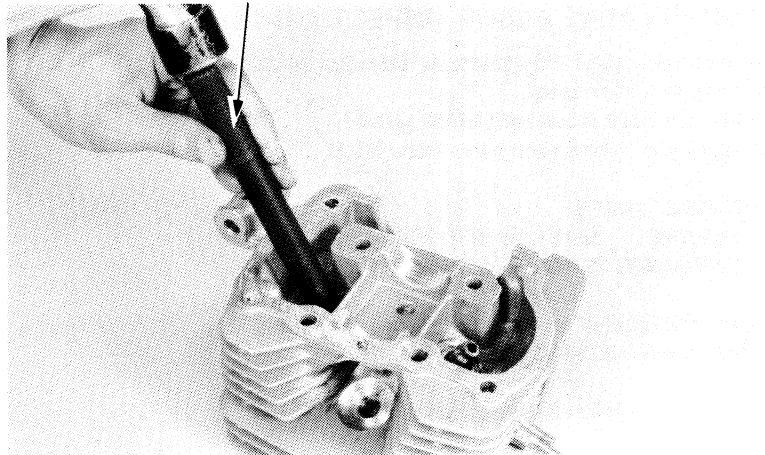


Install an O-ring on the new valve guide. Drive in the guide from the top of the head.

NOTE

Inspect the valve guide for damage.

VALVE GUIDE DRIVE B
07742-0020200 or 07942-3290200



Ream the new valve guide after installation.

NOTE

- Use cutting oil on the reamer during this operation.
- Always rotate the reamer in the same direction.

Clean the cylinder head thoroughly to remove any metal particles.

Reface the valve seat (Page 6-11).

VALVE GUIDE REAMER 07984-0980000

