

- (1) LEFT CRANKCASE COVER
- (2) BOLTS
- (3) NEW SEALING WASHER/DRAIN BOLT

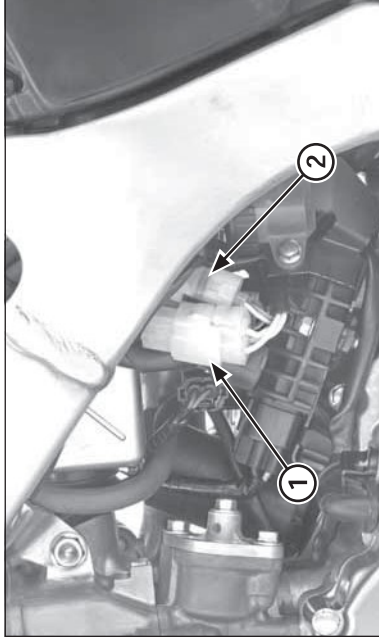
Install the left crankcase cover being careful not to damage the oil filter cover O-ring.

**NOTICE**

*The left crankcase cover (stator) is magnetically attached to the flywheel, be careful during installation.*

Install and tighten the bolts in a crisscross pattern in 2 or 3 steps.  
Install the new sealing washer and engine oil drain bolt, tighten the bolt to the specified torque.

**Torque: 22 N•m (2.2 kgf•m, 16 lbf•ft)**



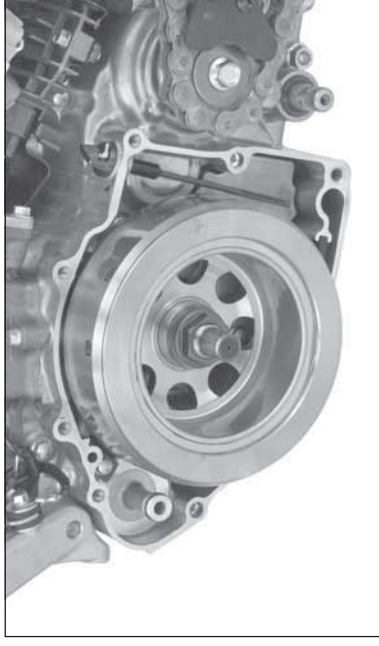
- (1) 3P (NATURAL) CONNECTOR
- (2) 2P (NATURAL) CONNECTOR

Install the gearshift pedal.

Connect the alternator 3P (Natural) connector and ignition pulse generator 2P (Natural) connectors.

Pour recommended engine oil up to proper level.

Install the slid plate.



**Flywheel**

**Removal**

Remove the left crankcase cover (page 4-49).

Hold the flywheel with flywheel holder, loosen the flywheel nut.

**Tool:**  
**Flywheel holder**      **89020-NN4-003**