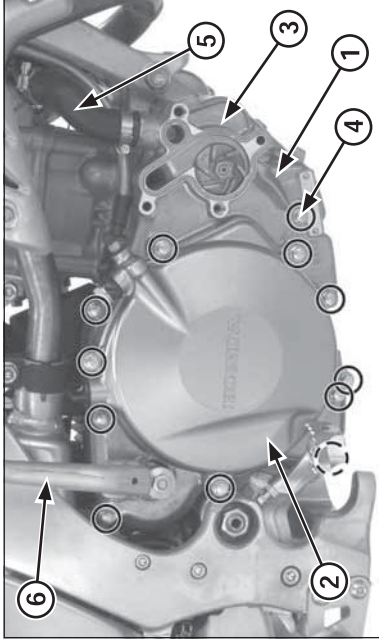


(1) DOWEL PINS  
(2) NEW GASKET

**Installation**

Install two dowel pins and new gasket onto the crankcase.



(1) RIGHT CRANKCASE COVER  
(2) CLUTCH COVER  
(3) WATER PUMP COVER  
(4) BOLTS  
(5) RADIATOR HOSE  
(6) KICKSTARTER PEDAL

Install the right crankcase cover while turning the water pump impeller.  
Check the clutch cover O-ring is in good condition, replace if necessary.  
Install the clutch cover.

Install the water pump cover (page 4-15).

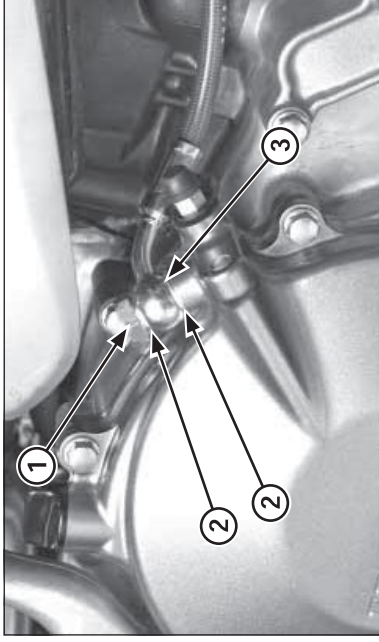
Tighten the right crankcase cover bolts in a crisscross pattern in 2 – 3 steps.  
Install the kickstarter pedal and tighten the bolt to the specified torque.

**Torque: 37 N·m (3.8 kgf·m, 27.4 lbf·ft)**

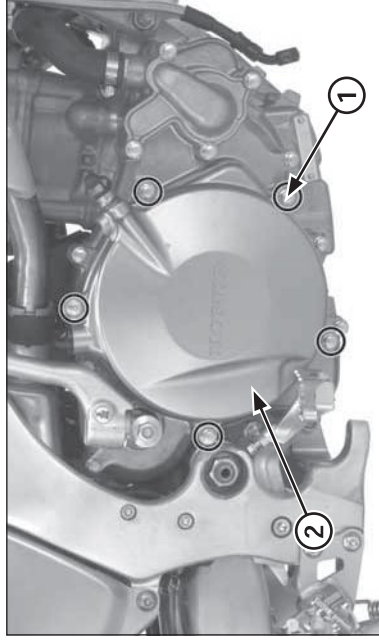
Connect the lower radiator hose.

Fill the crankcase with recommended transmission oil (page 3-8).

Fill the coolant and bleed air.



(1) OIL BOLT  
(2) SEALING WASHERS



(1) BOLTS  
(2) CLUTCH COVER

**Clutch Slave Cylinder**

Drain the clutch fluid from the clutch hydraulic system.

Remove the oil bolt, sealing washers and clutch hose eyelet.

Remove the bolts, clutch cover and O-ring.  
Remove the dowel pins.