

Installation Notes:

- Reverse the removal procedure.
- Tighten and torque the following nuts and bolts :
 - Axle nut torque:
93 N·m (9.5 kgf·m , 69 lbf·ft)
 - Brake stopper arm nut torque:
20 N·m (2.0 kgf·m , 14 lbf·ft)
- Adjust the brake (page 16) and drive chain (page 65).
- Apply the brake several times and check for free wheel rotation after the brake pedal is released.

▲WARNING

- **If a torque wrench was not used for installation, see your Honda dealer as soon as possible to verify proper assembly. Improper assembly may lead to loss of braking capacity.**

CAUTION:

- **Used cotter pins may not effectively secure fasteners. Always replace used cotter pins with new ones.**