- 5. With the plug washer attached, thread the spark plug in by hand to prevent cross-threading.
- 6. Tighten a new spark plug 1/2 turn with a spark plug wrench to compress the washer. If you are reusing a plug, it should only take 1/8-1/4 turn after the plug seats.
- 7. Reinstall the spark plug caps.

## **CAUTION:**

- \* The spark plug must be securely tightened. An improperly tightened plug can become very hot and possibly damage the engine.
- \* Never use a spark plug with an improper heat range. Severe engine damage could result.