

Fit the right caliper over the disc taking care not to damage the brake pads. Install the caliper mounting bolts and tighten to 30—40 N·m (3.0—4.0 kg·m, 22—29 ft·lb) torque.

Tighten the nuts on the right axle holder to 18—25 N·m (1.8—2.5 kg·m, 13-18 ft·lb) torque, starting with the forward nut.

Measure the clearance (10) between each surface of the left brake disc (11) and the left caliper holder (12) with a 0.7 mm (0.028 in) feeler gauge (see sketch). If gauge (13) inserts easily, first tighten the forward axle holder nut to the specified torque, then torque the rear nut.

